# Differential-Geometric Modelling and Dynamic Simulation of Multibody Systems 

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## Ključne riječi

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#### Abstract

Original scientific paper A formulation for the kinematics of multibody systems is presented, which uses Lie group concepts. With line coordinates the kinematics is parameterized in terms of the screw coordinates of the joints. Thereupon, the Lagrangian motion equations are derived, and explicit expressions are given for the objects therein. It is shown how the kinematics and thus the motion equations can be expressed without the introduction of body-fixed reference frames. This admits the processing of CAD data, which refers to a single (world) frame. For constrained multibody systems, the Lagrangian motion equations are projected to the constraint manifold, which yields the equations of Woronetz. The mathematical models for numerical integration routines of MBS are surveyed and constraint gradient projective method for stabilization of constraint violation is presented.


## Diferencijalno-geometrijsko modeliranje i dinamička simulacija diskretnih mehaničkih sustava s kinematičkim vezama

Izvornoznanstveni članak U radu je prikazano matematičko modeliranje kinematike diskretnih mehaničkih sustava s kinematičkim vezama pomoću Lievih grupa. Kinematika sustava parametarizirana je koristeći vijčane koordinate zglobova kinematičkog lanca. Nastavljajući se na takav kinematički model, Lagrangeove dinamičke jednadžbe gibanja sustava izvedene su u nastavku rada. Koristeći takav pristup, pokazano je kako se kinematički model, a također i dinamičke jednadžbe gibanja mehaničkog sustava, mogu izvesti bez upotrebe lokalnih koordinatnih sustava vezanih za pojedina tijela kinematičkog lanca. Takvo matematičko modeliranje omogućava izravnu upotrebu CAD podataka koji se, u pravilu, izražavaju u jedinstvenom koordinantnom sustavu. U slučaju dodatnih kinematičkih ograničenja narinutih na sustav, jednadžbe gibanja izvedene su projiciranjem Lagrangeovih jednadžbi na višestrukost ograničenja, čime se model izražava u obliku jednadžbi Woronetza. U radu su, nadalje, prikazane formulacije matematičkih modela koji se koriste kao podloga numeričkih algoritama za vremensko integriranje jednadžbi dinamike, a također je, uz izrađeni numerički primjer, opisana i metoda stabilizacije numeričkih rješenja na višestrukosti ograničenja.

## 1. Introduction

Geometric methods in dynamics and control have become widely established and valued approaches. The actual meaning of 'geometric' varies with the context in which it is used. It generally refers to the differential geometry of the mathematical structures underlying a dynamic system. As an example, non-linear control theory for continuous systems is solely built upon the differential-geometry of the control system [5, 21-23]. In other words, generally, one deals with control systems on manifolds. Another area that makes use of geometric
concepts, is the field of geometric integration [10]. The subject here is the integration of dynamic systems on manifolds, of which systems on Lie groups are special cases [12, 27].

In mechanism theory, one is concerned with the geometry of finite motions, and on velocity level with their differential geometry. As it turns out in the case of rigid multibody body systems (MBSs), the differentialgeometric objects correspond to with the line geometry of the joints and bodies. The underlying reason is the isomorphism of the algebra of screws and the algebra of the Lie-group of rigid body motions [20,34]. The latter is the
group of isometric orientation preserving transformations of the three-dimensional Euclidean space. In essence, the parameterization of screws with line coordinates gives rise to geometric treatment of differential-geometric entities. Screw theoretic considerations also gave rise to the development of advanced methods for the design of mechanisms [14, 25, 36]. Besides these geometric and kinematic applications, explicit use of the Lie group structure admits to expressed motion equations of mechanisms in a very compact and elegant way [4, 11, $17,24,26,28]$ and also admits application of integration schemes on Lie groups [25]. The difference of classical matrix formulations and recursive formulations [1, $7-8,32-33]$ is that these formulations are entirely formulated in terms of screw quantities, corresponding to the mechanism's joint geometry (by virtue of the parameterization with line coordinates). Furthermore, the coordinate invariance allows for a formulation without body-fixed reference frames and hence for the incorporation of CAD data. This fact will be emphasized throughout the paper.

The paper is organized as follows. Section 2 deals with the geometry and summarizes the representation of configurations of rigid MBSs. After recalling the graph representation of the MBS topology, configurations are expressed as elements of the 3-dimensional special Euclidean group. The configuration space is then parameterized using canonical (axis/angle) and noncanonical parameters. A formulation is given that does not need the definition of body-fixed frames. The kinematics is addressed in section 3. The closed form expression for rigid body velocities in terms of the instantaneous joint screws and the time derivatives of the parameters is given. This is a recursive relation that can also be expressed in matrix form. In section 4 the dynamics is addressed and the Lagrangian motion equations are given. Their differential-geometric meaning is briefly outlined, making use of the Riemannian metric defined by the generalized mass matrix. The motion equations are also given in matrix form. For completeness, the equations of Woronetz are given, i.e. a formulation of the motion equations of constrained MBSs, which does not involve Lagrange multipliers. In section 5 the mathematical models for numerical integration routines of MBS are surveyed. Furthermore, constraint gradient projective method for stabilization of constraint violation is addressed and a numerical example is presented.

## 2. MBS geometry

### 2.1. The topological graph of an MBS

The MBS topology is represented as an oriented graph $\Gamma=(B, J)$, where the set of vertices $B$ represents the bodies, and the set of edges $J$ represents the joints of the

MBS. It is assumed hereafter that $\Gamma$ has one connected component. In this case $\Gamma$ has $\gamma=m-N$ fundamental loops (FLs), where $m:=|J|$ is the number of joints and $N:=$ $|B|-1$. Joints and bodies are respectively denoted by $J_{\alpha}$, $\alpha=1, \ldots, m$ and $B_{\mathrm{k}^{\prime}}, k=0, \ldots, N$. Body $B_{0}$ stands for the ground. An edge $J_{\alpha} \in \Gamma$ is an unordered pair $J_{\alpha} \equiv\left(B_{k}, B_{1}\right)$ (for brevity, we write $\alpha \in \Gamma$ or $(k, l) \in \Gamma$ if $J_{\alpha} \equiv(k, l)$ ).

A spanning tree of $\Gamma$ is denoted by $G=\left(B, J^{\mathrm{G}}\right)$, and the corresponding cotree by $H(\Gamma, G)=\left(B, J^{\mathrm{H}}\right)$, or simply with $H$. Vertex $B_{0}$ is chosen as the root of the tree. $J^{\mathrm{G}}$ is the set of tree-joints, and $J^{\mathrm{H}}:=J \backslash J^{\mathrm{G}}$ is the set of cut-joints. $G$ comprises $N$ tree joints. The term cut-joint indicates that, if we 'cut' these joints, we get a tree topology.


Figure 1. An example for the graph description of a MBS.
Slika 1. Primjer graf-opisa diskretnog mehaničkog sustava s kinematičkim vezama

Let $G^{\mathrm{d}}$ be the directed tree w.r.t. to the root $B_{0}$, which is the directed subgraph of $G$ such that to every vertex there is a path starting from the root of $G$ (Figure 1). The directed tree induces the following ordering relation of joints and bodies:

- $\quad B_{1}$ is the direct predecessor of body $B_{\mathrm{k}}$, denoted by $B_{1}$

$$
=B_{\mathrm{k}}-1, \operatorname{iff}^{1}(l, k) \in G^{\mathrm{d}}(\text { for short } l=k-1)
$$

- $J_{\beta}$ is the direct predecessor of joint $J_{\alpha}$, denoted by $J_{\beta}=J_{\alpha}-1$, iff $J_{\beta}=(\cdot, k) \in G^{\mathrm{d}} \wedge J_{\alpha}=\left(\mathrm{k}^{\alpha},^{*}\right) \in G^{\mathrm{d}}$ (for short $\beta=\alpha-1$ )
- $J_{\beta}$ is a predecessor of joint $J_{\alpha}$, denoted by $J_{\beta} \leq J_{\alpha}$, iff there is a finite $m$, such that $\beta=\alpha-1-1 \cdots-1(m$ times -1).
Note that possibly $k-1=l-1$ for $k \neq l$. E.g. in Figure 1., $J_{1}=J_{2}-1, J_{2}=J_{6}-1, J_{6}=J_{7}-1$, so that $J_{1}<J_{7}$. For each body $B_{k}$, there is a unique tree joint $J_{\alpha}$ connecting $B_{k}$ to its predecessor, i.e. $J_{\alpha}=(\cdot, k) \in G^{d}$. This fact is denoted by $\alpha=J(k)$. In other words, body $B_{k}$ is connected to $B_{\mathrm{k}}-1$ via $J_{\alpha}$. Finally, $J_{\text {root }}(k)$ denotes the smallest $\alpha \leq J(k)$. In figure $1, J(6)=7, J(5)=6$ and $J_{\text {root }}(k)=1$ for all $k$. An orientation of $G$ w.r.t. $G^{d}$ is an indicator function s so that $s\left(J_{\alpha}\right)=1$ or $s\left(J_{\alpha}\right)=-1$ if $J_{\alpha} \in G$ is respectively positively or negatively oriented w.r.t. $G^{\text {d }}$. Also $s(\alpha)$ is used for short.

Remark 1: Arithmetical operations on body or joint indices, like $l=k-1$ and $\beta=\alpha-1$, are to be understood according to the above index arithmetics. In particular, $k$ -1 does not mean that we subtract 1 from the body index $k$, it rather refers to the body $B_{\mathrm{k}}-1$.

### 2.2. The configuration space of an MBS

A body-fixed is attached to each body of the MBS reference frame (RFR). We assume the existence of an inertial system, called the ground, which is referred to as $B_{0}$. An inertial frame (IFR) is fixed at the ground, (Figure 2 ), and the configuration of body $B_{\mathrm{k}}$ is expressed as $\underset{k}{C} \in S E$ (3):
$\underset{k}{C}=\left(\begin{array}{ll}E & p \\ 0 & 1\end{array}\right.$, with $E \in S O$ (3), $p \in \mathbb{R}^{3}$,
$E$ is the rotation matrix and $p$ the position vector, describing respectively the rotation and displacement of the body-fixed RFR w.r.t. to the IFR.

The configuration of the MBS is denoted by $c \equiv(C$, $\ldots, C) \in S E(3)^{N}$. A subspace corresponds of relative transformations $\mathrm{G}_{\alpha} \subseteq S E$ (3), to each joint called the motion space of $J_{\alpha}$. This is not necessarily one of the $S E$ (3)-subgroups [34]. E.g., for revolute joints $\mathrm{G}_{\alpha} \stackrel{\triangleq}{\triangleq} S O$ (2) is the group of rotations about a fixed axis. Denoted by $R$ the relative configuration of the two bodies $B_{1}$ and $B_{\mathrm{k}}$ is $\stackrel{\alpha}{c}$ connected by $J_{\alpha} \equiv(l, k) \in \Gamma$ (Figure 2). A configuration of the MBS is admissible, only if $J_{\alpha} \in G_{\alpha}$. With there conditions, the set of admissible configurations is:

[^0]$C_{\mathrm{abs}}:=\left\{c \in S E(3)^{\mathrm{N}} \mid \underset{\alpha}{R} \in G_{\alpha}\right\}$.
This is called the configuration space of a holonomic MBS in absolute representation.
$C_{\text {abs }}$ is a rather abstract notion that covers MBSs with arbitrary topology. If we were to use this representation for our actual computations, we would need to introduce constraints that restrict the relative motion of adjacent bodies to the motion spaces. In fact, this leads to absolute coordinate formulations. What we will do instead is to eliminate the constraints by resolving for the relative configuration of tree-joints, and introduce constraints only for the cut-joints.

### 2.3. The geometry of an MBS with tree-topology

### 2.3.1. Relative configurations

A joint $J_{\alpha}(l, k) \in \Gamma$, connecting bodies $B_{1}$ and $B_{\mathrm{k}}$, is completely characterized by three consecutive transformations (Figure 2.):

- constant transformation $S$ from the joint frame (JFR) to the RFR on $B_{1}$,
- constant transformation $S$ from the JFR to the RFR on $B_{\mathrm{k}}$,
- variable transformation ${ }_{\alpha}^{N}$ of these JFRs, according to the joint's mobility, and the orientation of $J_{\alpha} \in \Gamma$, that determines whether ${ }_{\alpha}$ transforms from the JFR on $B_{\mathrm{k}}$ to that on $B_{1}$ or vice versa.
This information characterizes the joint kinematics without reference to a topological tree. By definition, $J_{\alpha}$ $(l, k) \in G^{\mathrm{d}}$ means that $J_{\alpha}$ connects $B_{\mathrm{k}}$ to its predecessor $B_{1}$ $=B_{k}-1$. For tree-joints, the above three transformations must be combined with a transformation from $B_{\mathrm{k}}$ to $B_{\mathrm{k}}-1$ RFR. The function $s(\alpha)$ indicates whether $J_{\alpha} \in \Gamma$ is positively oriented w.r.t. to $G^{\text {d }}$. Consequently, if $J_{\alpha}$ is negatively oriented, the transformation $N_{\alpha}$ must be inverted. E.g., the meaning of a positive revolute joint angle is reversed if its orientation is opposite to the directed tree. Thus, the relative configuration from the RFR on $B_{\mathrm{k}}$ to that on $B_{1}$ is:
$\underset{\alpha}{R}=\underset{\alpha}{M} \underset{\alpha}{Q}$, with $\underset{\alpha}{M}:=\underset{\alpha, l}{S} \underset{\alpha, k}{S^{-1}}, \underset{\alpha}{Q}: \underset{\alpha, k}{S} \underset{\alpha}{N_{\alpha, k}^{\mathrm{s}(\alpha)}} S_{\alpha, 1}^{-1}$,
$\underset{\alpha}{M}$ transforms from JFR to BFR on $B_{1}$, and $\underset{\alpha}{Q}$ from RFR on $B_{\mathrm{k}}$ to JFR on $B_{1}$. Finally, the configuration of body $B_{\mathrm{k}}$ is given with that of its predecessor and the joint transformation ${ }_{\alpha}^{R}$
$\underset{k}{C=} \underset{k-1}{C} \underset{\alpha}{R}, \alpha=J(k)$.
Thus, the configuration of each individual body is recursively given in terms of the relative configuration of its predecessors. Therefore, we can express the MBS configuration by $r \equiv(R, \ldots, R) \in C_{\text {rel }}$, where:
$C_{\text {rel }}:=G_{1} \times \ldots \times G_{\mathrm{N}}$,
is called the configuration space in relative representation. The degree of freedom (DOF) of the MBS is the dimension of the configuration space $\delta:=\operatorname{dim} C=\Sigma_{\alpha} \operatorname{dim} G_{\alpha}$.

Remark 2: The body-fixed RFRs are arbitrary. We can choose other RFRs, and the configurations $\bar{r}$ in this representation are related to the original ones by $\bar{r}=g r g^{-1}$, where $g \in S E(3)^{N}$. These configuration constitute another representation of the configuration space, say $\bar{C}_{\text {rel }}$. All such representations obtained by a change of body-fixed reference frames are equivalent. Moreover, the motion equations for the MBS are invariant w.r.t. such frame transformations.

### 2.3.2. Parameterization of the configuration space

So far we have not used any kind of joint variables, which is necessary for the actual application. This requires at least a local parameterization of the motion spaces $G_{a}$. There are three options: canonical coordinates of 1 . or 2. kind, and non-canonical parameterization.

1) The standard choice are canonical coordinates of 2. kind. That is, $\underset{\alpha}{Q}$ is expressed as series of successive screw, i.e. 1-DOF, motions. E.g., a revolute joint allows for rotations about its axis of revolution, a prismatic for translations along its joint axis, a universal joint comprises successive rotations about two non-parallel axes of revolution, while a spherical joint is considered as three consecutive rotations. If $J_{\alpha}$ has mobility ${ }^{2}$ $v_{\alpha}:=\operatorname{dim} G_{\alpha}$, the individual intermediate one-parametric motions are given in terms of a set of (relative) generalized coordinates for $J_{\alpha}$, denoted by $q^{\alpha_{1}}$. . . , $q^{\alpha_{v}}$, and a set of screw coordinate vectors $\underset{\alpha_{1}}{\mathrm{Z}}, \ldots,{\underset{\alpha}{1}}_{\mathrm{Z}}^{\mathrm{Z}}$ (Figure 2),
 vectors are expressed in the JFR either on $B_{l}$ or $B_{k}$, depending on which one is the source of the oriented edge $J_{\alpha} \in G^{\text {d }}$. With (3),

and the adjoined operator matrix [20], so that the relative transformation by the tree joint is:
$Z_{\alpha_{i}}$ are the coordinate vectors of the joint screws of $J_{\alpha}$, w.r.t. JFR on $B_{\mathrm{k}}$, while ${\underset{\alpha}{\alpha}}_{X}$ are the crew coordinate vectors w.r.t. to the RFR on $B_{\mathrm{k}}$.

[^1]2) Using canonical coordinates of 1 . kind, $N^{\mathrm{S}(\alpha)}\left(q^{\alpha}\right)$


with $\underset{\alpha_{i}}{X}$ i in (6), and $\underset{\alpha}{R}$ according to (3). This corresponds to the axis-and-angle parameterization of screw motions [20, 34].
3) The parameterization (6) and (8) suffer from singularities, when dealing with spacial rotations, for which a global parameterization with canonical coordinates does not exist, i.e. via the exponential map. These singularities can be avoided using Euler-parameters [20] to describe the rotation part of $\underset{\alpha}{N}$. Another motivation for the use of non-canonical parameters, like Cayleyparameters, is to reduce the numerical complexity, in applications where the full range of rotation is not used.


Figure 2. Relative kinematics of two bodies $B_{1}$ and $B_{\mathrm{k}}$ connected by joint $J_{\alpha}$
Slika 2. Relativna kinematika dvaju tijela $B_{1}$ i $B_{\mathrm{k}}$ povezana kinematičkim zglobom $J_{\alpha}$

In order to keep the formulation as general as possible, \left. we will write ${\underset{\alpha}{\alpha}}^{( } q^{\alpha}\right)$, whenever possible, and only use the specific form, such as (6), when necessary.

The vector $\left(q^{\alpha}\right):=\left(q^{\alpha_{1}}, \ldots, q^{\alpha}, \alpha \in G^{\mathrm{d}}\right)$ comprises the generalized coordinates $q^{a}$ of the MBS with treetopology. The parameter manifold of an MBS with $n_{R}$ revolute and $n_{\mathrm{p}}$ prismatic/screw-joints is:

$$
\begin{equation*}
\mathbb{V}^{\mathrm{n}}=\mathbb{T}^{\mathrm{n}} \times \mathbb{R}^{\mathrm{n}_{\mathrm{P}}}, n=n_{\mathrm{R}}+n_{\mathrm{P}}, \tag{9}
\end{equation*}
$$

$\mathbb{V}^{\mathrm{n}}$ is also referred to as the configuration space of the MBS, and $q \equiv\left(q^{a}\right) \in \mathbb{V}^{\mathrm{n}}$ as its representing point.

### 2.3.3. Relative configurations without body-fixed joint

 framesFrom a practitioner's point of view, the definition of body-fixed joint frames is an irksome task additional to the design process. This task is dispensable, however, as the joint kinematics can be expressed without body fixed joint frames. Such formulations are advantageous
when processing CAD data, which refer to a single world frame (IFR). The CAD construction serves as reference configuration to which we assign $q=0$.

Denote with $\underset{k}{m}:=C_{k}^{C}(0)$ the reference configuration of $B_{\mathrm{k}}$, then
$\underset{k}{m}=\underset{\beta}{M} \ldots \underset{\alpha-1}{M} \underset{\alpha}{M}, \alpha=J(k), \beta=J_{\text {root }}(k)$
$\underset{\alpha_{i}}{Y}=A d_{\substack{m \\ k}} \underset{\alpha_{i}}{X}$.
The ${ }_{\alpha}{ }_{i}$ i are the screw coordinate vectors for joint $J_{\alpha}$ expressed in the IFR, in the reference configuration $m$. With this data, the body configurations are


Remark 3: The advantage of this formulation in conjunction with CAD-data shall be stressed. CADsystems use the IFR to express the geometry and the inertia properties of the mechanism. Consequently, in the reference configuration the RFR of all bodies coincide with the IFR, so that ${\underset{k}{ }}_{m}=I$. All that is needed are the screw coordinate vectors ${ }_{\alpha_{i}}$ w.r.t. the IFR, in the reference configuration. The vector ${ }_{\alpha_{i}} \equiv(\omega, p \times \omega+h \omega)$ is merely given in terms of the direction vector $\omega$ along the joint axis, the position vector $p$ of some point on the axis, and the pitch $h$ of the joint. Since the moments of inertia are also expressed in this IFR the definition of body-fixed RFRs is dispensable (section 4.).

### 2.4. The geometry of MBS with kinematical loops

An edge corresponds to any loop of the cotree $H$ (which is empty for treestructures). As we have seen, the configuration of an MBS can be represented in absolute formulation (2), listing the configurations of all individual bodies plus the constraints due to the joint couplings. Alternatively, configurations can be represented in relative formulations (5), where for MBS with kinematic loops, the configuration must comply with loop closure constraints arising from cotree joints.

Hence, an MBS with kinematic loops can be modeled as an MBS with tree topology subject to holonomic constraints. That means that the cut-joints $J_{\alpha}, \alpha \in H$ are removed, and the resulting tree-system is subject to the corresponding closure conditions.

Definition 1: Denote with $v_{\alpha}=\operatorname{dim} G_{\alpha}$ the mobility of joint $J_{\alpha}$. A smooth map $g_{\alpha}: S E(3) \rightarrow \mathbb{R}^{6-v_{\alpha}}$ is called a local constraint map iff $g_{\alpha}(R)=0 \leftrightarrow \underset{\alpha}{R} \in U \cap G_{\alpha}$, for some $U \subset S E$ (3) containing the identity. If this holds on all $S E$ (3), $g_{\alpha}$ is called a global constraint map.

Since each FL comprises exactly one cut-joint, we denote with $\Lambda_{\alpha}$ the FL containing cut-joint $J_{\alpha}$. Body $B_{\mathrm{k}}$ is the root body of the FL iff $B_{\mathrm{k}}<B_{1} \forall l \in \Lambda_{a}$. E.g. in Figure 1. the root body of $\Lambda_{8}$ is $B_{2}$ and that of $\Lambda_{3}$ is $B_{1}$. Denoted by $H^{\text {d }}$ the directed cotree such that all $J_{\alpha} \in H$ are positively oriented. Using bodyfixed reference frames, the geometric closure condition for $\Lambda_{\alpha}$ with cut-joint $J_{\alpha}$ $\equiv(l, k) \in H^{\mathrm{d}}$ is
$\underset{\alpha, 1}{S_{l}^{-1}} \underset{l}{C^{-1}} \underset{k}{C} \underset{\alpha, k}{S}=\underset{\alpha}{N}$.

The corresponding closure constraints are the independent components of (12), for which $N$ is identically zero whenever $R \in G^{\alpha}$. These components are listed in Table 1. for some technical joints. It is indicated whether the motion space of the joint corresponds to a $S E$ (3) -subgroup. A cut-joint with mobility $v_{\alpha}$ yields $6-v_{\alpha}$ (locally) independent constraint equations.

Remark 4: The distinction between local and global constraint maps should be stressed. The revolute joint is an instructive example for which the geometric constraints on the relative rotation are: $E_{1}^{3}=E_{2}{ }^{3}=0$. These plus the three position constraints, only give in fact rise to a local constraint map. This is so because the conditions on $E$ enforce the $e_{3}$-axes of the coupled JFRs to remain parallel, but they may have opposite directions, for which the constraints are also fulfilled.

With parameterization of the tree-joint, the cutjoint constraints yield constraints on the generalized coordinates. The overall system of $m:=6 \gamma-\sum_{\alpha \in \mathrm{H}} v_{\alpha}$ geometric constraints is summarized in:
$g(q)=0$.
The admissible parameter space, defined by (13) is the configuration space:
$V:=\left\{q \in \mathbb{V}^{\mathrm{n}} \mid g(q)=0\right\}$,
of the MBS with kinematic loops. $V$ is an analytic variety comprising smooth manifolds, separated by singular points [18-19, 30-31].

## 3. MBS Kinematics

### 3.1. The kinematics of an MBS with tree-topology

The velocity of body $B_{\mathrm{k}}$ in body representation is defined as $\underset{k}{\hat{V}}:=C_{k}^{-1} \underset{k}{\dot{C}} .{ }_{k}^{V}$ is the twist of the RFR on $B_{\mathrm{k}}$ w.r.t. to the IFR expressed in this RFR. It is verified with (7),
$V_{k}^{V}(q)=\sum_{a \leq n} K_{k^{\mathrm{a}}}(q) q^{\mathrm{a}}$,
with $\underset{k}{\alpha_{a_{i}}}:=\underset{\substack{\mathrm{C}^{-1} \mathrm{C} \\ m}}{\operatorname{Ad}_{\alpha_{\mathrm{i}}}}$, if $m \leq k$, for $\alpha:=J(m)$,
$H_{\alpha_{i}}=Q_{\alpha}^{-1} \partial \alpha_{i} \underset{\alpha}{Q}$.

Table 1. Cut joint constraints for some technical joints. $E$ is the rotation matrix and $p$ is the position vector describing the relative configuration (1) of the two bodies connected by the cut joint.
Tablica 1. Kinematička ograničenja za odabrane kinematičke zglobove. Rotacijskom matricom $E$ i vektorom položaja $p$ definirana je relativna kinematika (1) dvaju tijela koja su povezana određenim kinematičkim ograničenjem.

| $\begin{array}{\|l} \hline \mathrm{DOF} \\ 1 \\ \mathrm{SSG} \end{array}$ | Motion (Joint type) / Relativno gibanje (vrsta zgloba) | Constraints / <br> Kinematička ograničenja | Subgroup / <br> Subgrupa |
| :---: | :---: | :---: | :---: |
| 1 | Translation along fixed axis (prismatic joint) / Translacija duz nepomične osi (translacijski zglob) | $\begin{gathered} E_{1}^{2}=E_{2}^{3}=E_{1}^{3}=0 \\ p^{1}=p^{2}=0 \end{gathered}$ | $\times$ |
|  | Rotation about fixed axis (revolute joint) / Rotacija oko nepomične osi (rotacijski zglob) | $\begin{gathered} E_{1}^{2}=E_{2}^{3}=0 \\ p^{1}=p^{2}=p^{3}=0 \end{gathered}$ | $\times$ |
| 2 | Planar translation / <br> Planarna translacija | $\begin{aligned} E_{1}{ }^{2}=E_{2}{ }^{3} & =E_{1}{ }^{3}=0 \\ p^{3} & =0 \end{aligned}$ | $\times$ |
|  | Rotation + translation along same axis (cylindrical joint) / Rotacija i translacija oko iste nepomične osi (cilindričan zglob) | $\begin{aligned} E_{1}^{3} & =E_{2}^{3}=0 \\ p^{1} & =p^{2}=0 \end{aligned}$ | $\times$ |
|  | Two successive rotations about orthogonal axes (universal joint) / Dvije slijedne rotacije oko ortogonalnih osi (univerzalni zglob) | $\begin{aligned} E_{1}^{2} & =0 \\ p^{1}=p^{2} & =p^{3}=0 \end{aligned}$ | - |
| 3 | Spatial translation / Prostorna translacija | $E_{1}{ }^{2}=E_{2}{ }^{3}=E_{1}{ }^{3}=0$ | $\times$ |
|  | Planar motion (planar joint) / Planarno gibanje (planarni zglob) | $\begin{gathered} E_{1}^{3}=E_{2}^{3}=0 \\ p^{3}=0 \end{gathered}$ | $\times$ |
|  | Spatial rotation (spherical joint) / Prostorna rotacija (sferni zglob) | $p^{1}=p^{2}=p^{3}=0$ | $\times$ |
| 4 | Planar motion + spatial translation (joint macro) / Planarno gibanje + prostorna translacija (složeni zglob) | $E_{1}{ }^{3}=E_{2}{ }^{3}=0$ | $\times$ |
| 6 | Spatial motion Prostorno gibanje | - | $\times$ |

${ }_{k}^{K}$ is called the Kinematic Basic Functions (KBF) $B_{k}$. From its definition (16) there follows immediately the recursion

$$
K_{k}=\left\{\begin{array}{l}
H_{\alpha,} \alpha=J(k)  \tag{18}\\
\operatorname{Ad}_{R}^{-1} K_{k-1}, \alpha<J(k) .
\end{array}\right.
$$

The expression for $H_{d,}$ depends on the choice of local coordinates on $G_{\alpha}$ (2.3.2.).
1.) For canonical coordinates of 2 kind (6):

$$
\begin{equation*}
H_{\alpha_{i}}=\operatorname{Ad}_{A}^{-1} \underset{\alpha_{i}}{X} \text {, with } A\left(q^{\alpha}\right)=e^{\hat{\hat{X}_{q_{i}}}} \ldots e^{\hat{\alpha_{a_{i}}}} . \tag{19}
\end{equation*}
$$

2.) For canonical coordinates of 1 kind (8), using the left and right dexp-map on se (3),

$$
H_{a_{i}}=\operatorname{Ad}_{S_{S}, k} \cdot\left\{\begin{array}{l}
N_{\alpha}^{-1} \partial_{\alpha_{i}} N=\operatorname{dexp}_{Y_{\alpha_{i}} X}^{L} \text {, if } s(\alpha)=1  \tag{20}\\
\partial_{\alpha_{i} \alpha} N N_{\alpha}^{-1}=-\operatorname{dexp}_{Y_{\alpha_{i}}^{L} X}^{L} \text {, if } s(\alpha)=-1
\end{array}\right.
$$

$$
\text { with } Y=\underset{\alpha_{1}}{X} q^{\alpha_{1}+} \ldots+\underset{\alpha_{v}}{X} q^{\alpha_{v}} .
$$

3.) Using non-canonical coordinates, $H_{a_{\mathrm{i}}}$ is of a specific form. e.g., when parameterizing the rotation matrix $E$ in (7) with Cayley- or Euler-parameters.

For the standard choice of canonical coordinates of 2. kind, using $A$ in (19), $\underset{k}{K_{\alpha i}}=\operatorname{Ad}_{\substack{\mathrm{C}^{-1}{ }_{k} \\ k}} \operatorname{Ad}_{\mathrm{A}}{ }^{-1} \underset{a_{\mathrm{i}}}{X}$, are the instantaneous joint screws of $J_{\alpha}$ expressed in the RFR of $B_{\mathrm{k}}$. This is why $K$ is occasionally called the geometric Jacobian.

With the MBS configurations $c \in C_{\text {abb }}$, we define the velocity of an MBS as $\hat{V}:=c^{-1} \dot{c} \equiv(\hat{V}, \ldots, \hat{V}) \in T_{1} C_{\text {abs }}$. What is more important for the following is the state space $T \mathbb{V}^{\mathrm{n}}$, and the generalized velocities $\dot{q} \in T_{\mathrm{q}} \mathbb{V}^{\mathrm{n}}$, that are related to $V$ via (15).

### 3.2. Kinematics without body-fixed joint frames

The KBF can also be expressed in terms of the $Y_{\alpha_{i}}$ in (10) as:
$\underset{k}{\alpha_{i}}=\operatorname{Ad}_{m}^{m} \operatorname{Ad}_{A}^{-1} Y, \alpha \leq J(k)$,

This is again an expression, without reference to body-fixed JFRs.

### 3.3. Matrix formulation for tree-topology MBS

The recursion (18), allows for a matrix expression of $V$ in terms of the generalized velocities. Consider a terminal body $B_{\mathrm{k}}$ of the topological tree, and the (unique)
path from $B_{\mathrm{k}}$ to $B_{0}$. Let us, for the moment, assume that the bodies and joints of this path are numbered increasingly with $1,2, \ldots, k$. Combining the corresponding KBFs to

$$
K_{k}:=\left(\begin{array}{l}
K  \tag{22}\\
1 \\
\cdot \\
\cdot \\
\cdot \\
- \\
k
\end{array}\right) \text {, }
$$

then $K_{\mathrm{k}}=A_{\mathrm{k}} H_{\mathrm{k}}$, with $H_{\mathrm{k}}:=\operatorname{diag}\left(H_{1_{\mathrm{i}}}, \ldots, H_{\mathrm{k}_{\mathrm{i}}}\right)$ and

The $H_{\alpha} \equiv\left(H_{\alpha_{1}}, \cdots, H_{\alpha_{1}}\right)$ are $6 \times v_{\alpha}$ matrices according to the mobility of $J_{\alpha}$, and $I$ and 0 is respectively the $6 \times 6$ identity and zero matrix. With our primary choice of coordinates, the $H_{\alpha_{1}} \equiv X_{\alpha_{1}}$ are constant.

The items of $A_{\mathrm{k}}$ and $H_{\mathrm{k}}$ are obvious, in terms of arbitrary body indices. In summary, combining in $K$ the $K_{\mathrm{k}}$ matrices of all terminal bodies, the MBS velocity is:
$V=K \dot{q}$
The structure of $K$ reflects the tree-topology of the MBS. It is interesting to notice that the lower block triangular matrix can be expressed as $A_{\mathrm{k}}=\left(I-D_{\mathrm{k}}\right)^{-1}=$ $I+D_{k}+D_{k}^{2}+\ldots+D_{k}^{N}$, with help of the nil-potent matrix
$D_{k}=\left(\begin{array}{lllll}0 & & \cdots & & \\ \operatorname{Ad}_{C^{-1} C} & & & \\ 0 & & & & \\ \vdots & & \ddots & & \\ 0 & \ldots & 0 & \operatorname{Ad}_{\substack{C_{k}^{-1} C \\ k=1}} & 0\end{array}\right)$,
that only comprises the relative configurations $C_{i}^{-1} C$. This is a matrix version of the recursion (18).

### 3.4. Partial derivatives of the KBFs

Due to the recursive formulation in terms of relative configurations, it holds:

$$
\begin{align*}
& +\left[K_{k} a_{i}, K_{k} \beta_{\mathrm{j}}\right], \quad \text { if } \alpha<\beta \text {, for } \beta \leq J(k), \alpha=J(m) . \tag{26}
\end{align*}
$$

For our standard choice of canonical coordinates of $2^{\text {nd }}$ kind, (26) simplifies to

$$
\begin{equation*}
\partial_{\mathrm{q}^{\mathrm{j}}} K_{k^{\alpha_{\mathrm{i}}}}=\left[K_{k_{\mathrm{a}^{\prime}}} K_{k \beta_{\mathrm{j}}}\right], \alpha \leq \beta \leq J(k), i<j . \tag{27}
\end{equation*}
$$

Computationally, (27) is very easy to evaluate, since in vector representation the Lie bracket of two $\hat{X}_{1}, \hat{X}_{2} \in$ se (3) is $\left[X_{1}, X_{2}\right]=\left(\omega_{1} \times \omega_{2}, \omega_{1} \times v_{2}+v_{1} \times \omega_{2}\right)$. We thus arrive at a very compact expression for the body acceleration of $B_{\mathrm{k}}$
$\dot{V}=K_{k} \ddot{q}^{\mathrm{b}}+\left[K_{k}, K_{k}\right]_{\mathrm{c}}{ }^{\mathrm{b}} \stackrel{\mathrm{q}}{\mathrm{c}} \dot{q}, b \leq c \leq \alpha_{v}, \alpha=J(k)$.

We use the summation convention over repeated indices: $A_{\mathrm{ab}} x^{\mathrm{b}} \equiv \Sigma_{\mathrm{b}} A_{\mathrm{ab}} x^{\mathrm{b}}$. As the individual KBFs can be combined to $K$, so can their derivatives, to give the differential $d K(q, x):=\partial_{\mathrm{a}} K(q) x^{\mathrm{a}}$. Using $\left[K_{k}, K_{\substack{\beta_{j}}}\right]=\operatorname{Ad}_{\mathrm{C}^{-1} \mathrm{C}}$

$a d_{x}=\left(\begin{array}{ll}\hat{\omega}_{X} & 0 \\ \hat{p}_{X} & \hat{\omega}_{X}\end{array}\right)$,
such that $\operatorname{ad}_{\mathrm{x}} Y:=[X, X]$, then (26) yields
$\mathrm{d} K_{\mathrm{k}}(q)(x)=A_{\mathrm{k}}(q)\left[\mathrm{d} H_{\mathrm{k}}(q, x)-a_{\mathrm{k}}(q, x) K_{\mathrm{k}}(q)\right]$
$a_{k}(q, x):=\left(\begin{array}{lccc}0 & \ldots & 0 \\ \sum_{i=1}^{v} x^{1_{i}} \operatorname{ad}_{H_{1_{i}}} & & \\ 0 & \ddots & \vdots \\ \vdots & & & \\ 0 & \ldots & 0 \sum_{i=1}^{v} x^{k_{i}} \operatorname{ad}_{H_{k_{i}}} & 0\end{array}\right)$,
$\mathrm{d}^{\prime} H_{k}(q, x):=\left(\begin{array}{llll}0 & \ldots & & 0 \\ \sum_{i=1}^{v} \partial_{q^{1}} H_{1} x^{1_{i}} & & \\ 0 & & \ddots & \vdots \\ \vdots & & & \\ 0 & \ldots & 0 & \sum_{i=1}^{v} \partial_{q^{k_{i}}} H_{k} x^{k_{i}} \\ & 0\end{array}\right)$.
With canonical coordinates 2 . kind, $H_{\mathrm{k}}=\operatorname{diag}(X, \ldots$, $\underset{k}{X})$ is constant, and $\mathrm{d} K_{\mathrm{k}}(q)(x)=-A_{\mathrm{k}}(q) a_{\mathrm{k}}(q, x) K_{\mathrm{k}}{ }^{I}(q)$. If ${ }_{\mathrm{x}}^{\mathrm{k}}$ is a sufficiently small perturbation,
$K_{\mathrm{k}}(q+x)=K_{\mathrm{k}}(q)+\mathrm{d} K_{\mathrm{k}}(q, x)=\left(I-A_{\mathrm{k}} a_{\mathrm{k}}\right) K_{\mathrm{k}}(q)$.

### 3.5. Kinematics of an MBS with kinematical loops

The kinematic constraints, i.e. the closure conditions on velocity level, are formulated under the condition that $g(q)=0$. Consider the relative velocity of $B_{\mathrm{k}}$ and $B_{1}$, connected by cut-joint $J_{\alpha} \equiv(l, k)$,

$$
\begin{align*}
& \operatorname{Ad}_{a, k}^{-1}\left(\underset{k}{V}-\operatorname{Ad}_{C^{-1} C_{l}}{ }_{l}^{V}\right)=\sum_{a \leq N} \operatorname{Ad}_{\alpha, k}^{-1}\left(\underset{k}{K_{a}}-\operatorname{Ad}_{\substack{C^{-1} C \\
k}} \underset{l}{l} K_{a}\right) \dot{q}^{a} \tag{34}
\end{align*}
$$

The last $v$ terms are the twist vectors of the successive screw motions that describe the relative joint motion, expressed in the JFR on $B_{\mathrm{k}}$. If the motion space of $J_{\alpha}$ is a SE (3)-subgroup these twists belong to the respective subalgebra.

The kinematic closure condition is the disappearance of the components of the relative velocity, not in this subalgebra. That is, we need to eliminate the twist components in (34) that correspond to the joint motion, which is unconstrained. To formalize this ellimination, introduce a selector $P^{\alpha}$ that restricts the complementary ${ }^{3}$ se (3)-subspace of the $v_{\alpha}$-dimensional space of cut-joint twists, expressed in the JFR on $B_{\mathrm{k}}$. Application to (34) yields a sufficient set of kinematic constraints for the cutjoint $J_{\alpha}$
$P^{a} L^{\alpha} \dot{q}=0$,
where $L^{\alpha} \equiv\left(L_{a}^{\alpha}\right)$ is the $6 \times N$ matrix with columns

$$
\begin{equation*}
L_{a}^{\alpha}:=\operatorname{Ad}_{\alpha, k}^{-1}\left(\underset{k}{K_{\alpha}}-\operatorname{Ad}_{C^{-1} C_{l}} K_{l}\right) . \tag{36}
\end{equation*}
$$

This is the standard formulation if the cut-joint's motion space is a subgroup. In this case, the selector also determines the relevant components of the geometric constraints (12). The definition of the joint axes corresponds to the se (3) standard basis, e.g., the $e_{3}$-axis of the JFR is used as joint axis of pris-matic/revolute/ cylindrical joints and for a planar joint the $e_{1}, e_{2}$-axes are used as principle axes of translations and $e_{3}$ as axis of revolution. Table 2. lists the according selectors for all subgroups.

Combining the constraints (34) for all $\gamma$ loops yields the system of $m$ kinematic constraints $h \dot{q}=0$.

The time derivative of (35) yields the dynamic constraints for $\Lambda_{\alpha}$, i.e. the constraints on acceleration level
$h \ddot{q}+h \dot{q}=0$.
The recursions (27), (26) provide a closed form for $\dot{h}=\partial_{\mathrm{q}^{\mathrm{a}}} h \dot{q}^{a}$.

[^2]Table 2. Selector $P^{\alpha}$ for the constrained velocity components of a cut joint $J_{\alpha}$ of which the motion space corresponds to a subgroup of $S E(3)$
Tablica 2. Selektor $P^{\alpha}$ za komponentu kinematički ograničene brzine zgloba $J_{\alpha}$ čiji prostor gibanja odgovara subgrupi $S E(3)$

| $\begin{gathered} \text { DOF / } \\ \text { SSG } \end{gathered}$ | Motion (Joint type) / <br> Relativno gibanje (vrsta zgloba) | Selector $\boldsymbol{P}^{\boldsymbol{a}}$ / <br> Selektor $P^{\boldsymbol{a}}$ |
| :---: | :---: | :---: |
| 1 | Translation along fixed axis (prismatic joint) / Translacija duž nepomične osi (translacijski zglob) | $\left(\begin{array}{llllll}1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0\end{array}\right)$ |
|  | Rotation about fixed axis (revolute joint) / Rotacija oko nepomične osi (rotacijski zglob) | $\left(\begin{array}{llllll}1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1\end{array}\right)$ |
| 2 | Planar translation / Planarna translacija | $\left(\begin{array}{llllll}1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1\end{array}\right)$ |
|  | Rotation + translation along same axis (cylindrical joint) / Rotacija i translacija oko iste nepomične osi (cilindričan zglob) | $\left(\begin{array}{llllll}1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0\end{array}\right)$ |
| 3 | Spatial translation / Prostorna translacija | $\left(\begin{array}{llllll}1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0\end{array}\right)$ |
|  | Planar motion (planar joint) / Planarno gibanje (planarni zglob) | $\left(\begin{array}{llllll}0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0\end{array}\right)$ |
|  | Spatial rotation (spherical joint) / Prostorna rotacija (sferni zglob) | $\left(\begin{array}{llllll}0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1\end{array}\right)$ |
| 4 | Planar motion + spatial translation (joint macro) / Planarno gibanje + prostorna translacija (složeni zglob) | $\left(\begin{array}{llllll}0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0\end{array}\right)$ |

Remark 5: A problem often encountered, is the dependence of loop constraints, i.e. $h$ permanently a rank less then $m$. The reason is that for a certain cut-joint a certain number of constraints are formulated, regardless of whether or not the relative motion (to be constrained by the closure condition) can actually take place if the cut-joint is removed. The obvious problem for the formulation of loop constraints, (in particular when automatically generating constraints) is the detection/ removal of redundant constraints. Fortunately, one can cope with quite a large class of problems, by noting the geometric background [16].

## 4. MBS Dynamics

### 4.1. The Lagrangian motion equations of a MBS with tree structure

Define a frame with origin at the center of mass (COM) of $B_{\mathrm{k}}$. Let $\bar{M}_{k} \in S E$ (3) be the transformation from COM-frame of $B_{\mathrm{k}}$ to its RFR. The velocity of the COMframe is
$\bar{V}=\operatorname{Ad}_{k}^{M}-1=$
With the mass $m$ and the inertia tensor $\underset{k}{\Theta}=\left(\underset{k}{\Theta_{\mathrm{ij}}}\right)$ of $B_{\mathrm{k}}$ w.r.t. the COM-frame, define the inertia matrix of $B_{\mathrm{k}}$
${ }_{k}=\left(\begin{array}{cc}\Theta & 0 \\ k & \\ 0 & m_{k} I\end{array}\right)$
The kinetic coenergy of $B_{k}$ is then

$$
\begin{equation*}
T_{k}^{*}=\frac{1}{2} \bar{V}^{T}{ }_{k}^{T} \overline{J V}=\frac{1}{2^{k}} V^{T} \overline{J V}, \tag{41}
\end{equation*}
$$

where:
$\bar{J}:=\operatorname{Ad}_{\underset{k}{M}}^{\frac{T}{-1}} \underset{k}{ } \operatorname{Ad}_{\bar{M}_{k}^{-1}}$,
is the inertia matrix $\bar{J}_{k}$ of $B_{\mathrm{k}}$ w.r.t. its RFR.
Remark 6: We shall comment on the use of CADdata here. In section 2.3.3 we abandoned the use of bodyfixed RFRs and introduced the formulation (11). We have further seen that the reference configurations are $m$ $=I$ since CAD-systems relate to all quantities to a world frame, which in the reference frame coincides with the RFR. An analogous argument holds for the inertia data, so that CAD-system alrea $\overline{d y}$ determine $J$. In summary, local RFRs are completely dispensable.

The total kinetic coenergy of the MBS is $T^{*}:=\Sigma_{\mathrm{k}} T_{\mathrm{k}}^{*}$ In terms of generalized velocities, this is the quadratic
form $T^{*}(q, \dot{q})=\frac{1}{2} g_{a b}^{\prime}(q) \dot{q}^{a} \dot{q}^{b}$, with the symmetric
$g_{a b}:=\sum_{k=b}^{N} K_{k}^{T} K{ }_{k} K_{k}, a \leq b$.
Besides singularities of our parameterization of the configuration space, $g_{\mathrm{ab}}$ is positive definite. Hence $g_{\mathrm{ab}}$ defines a metric on the tangent space $T_{\mathrm{q}} \mathbb{V}^{\mathrm{n}}$ in every point $q$, which makes $\mathbb{V}^{\mathrm{n}}$ a Riemannian space.

In the Lagrangian framework, the dynamics of a holonomic MBS are governed by the Lagrangian motion equations (LME) of second kind
$\frac{\mathrm{d}}{\mathrm{d} t}\left(\partial_{\dot{q}^{a}} \Lambda\right)-\partial_{q^{a}} \Lambda=Q_{a}^{0}$,
where the Lagrangian $\Lambda(q, \dot{q}):=T^{*}(q, \dot{q})-U(q)$ is given in terms of the kinetic coenergy and the potential energy $U . Q_{a}^{0}$ are generalized forces not covered by the Lagrangian, such as dissipation or control forces.

The LME for a skleronomic holonomic MBS with tree topology are [13]:
$g_{\mathrm{ab}}(q) \ddot{q}^{b}+\Gamma_{\mathrm{abc}}(q) \dot{q}^{b} \dot{q}^{c}=Q_{a}$,
with $Q_{a}:=Q_{a}^{0}-\partial_{q^{a}} U$ and the Christoffel symbols of the first kind:
$\Gamma_{a b c}=\frac{1}{2}\left(\partial_{q^{b}} g_{a c}+\partial_{q^{c}} g_{a b}-\partial_{q^{a}} g_{b c}\right)=\Gamma_{a c b}$.
In view of (27) they can be expressed as:
$\Gamma_{a b c}=\frac{1}{2} \sum_{k=c}^{n}\left(\underset{k}{K_{c}^{T}} \bar{J}_{k} a d_{K_{k} a} K_{k} b+K_{k}^{T} \overline{J_{k}} a d_{K_{k} a} K_{k}+K_{k}^{T} \overline{K_{k}} \bar{J} a d_{K_{s}} K_{k} K_{r}\right)$
$a<b \leq c$ or $b \leq a<c, r=\max (a, b), s=\min (a, b)$.
Relation (47) can be simplified using Binet's inertia tensor:

$$
\begin{equation*}
\Gamma_{a b c}=\sum_{k=c}^{n} K_{k}^{T}{\underset{J}{k}}^{\tilde{J}_{\Omega\left(K_{k}\right)}}{ }_{k} K_{a}, a<b \leq c \text { or } b \leq a<c, \tag{48}
\end{equation*}
$$

where $\widetilde{J}:=A d_{\bar{M}^{-1}}^{T} \operatorname{diag}\left(\vartheta, m_{k} I\right) A d_{\bar{M}^{-1}}$ and $\Omega(X)=\omega$ gives the angular part of the twist $X=(\omega, v)$.

In matrix notation, the LME are expressed as:
$G(q) \ddot{q}+C(q, \dot{q}) \dot{q}=Q$,
where
$G(q):=\left(g_{\mathrm{ab}}\right), C(q, \dot{q}):=\left(\Gamma_{\mathrm{abc}} \dot{q}^{c}\right), Q:=\left(Q_{\mathrm{a}}\right)$,
$G$ is the generalized mass matrix, $C \dot{q}$ represents generalize Coriolis and centrifugal forces, and $Q$ covers all potential forces and remaining forces not represented by the Lagrangian $\Lambda$ With (24), and (30) follows:
$G(q)=K^{\mathrm{T}} J K \in \mathbb{R}^{\mathrm{n}, \mathrm{n}}$
$C(q, \dot{q})=K^{\mathrm{T}}\left(b^{\mathrm{T}} J-J A a\right) K$,
where $\bar{J}:=\operatorname{diag}(\bar{J}, \ldots, \bar{J})$, and b only depending on the body twists $V_{k}^{V}=K_{\mathrm{k}} \dot{q}$ :
$b(V):=\operatorname{diag}\left(a d_{\mathrm{V}}, \ldots, a d_{\mathrm{V}}\right) \in \mathbb{R}^{6 \mathrm{~N}, 6 \mathrm{~N}}$
The first term in the brackets of (52) represents gyroscopic forces, due to the fact that $\dot{q}^{\mathrm{T}} K^{\mathrm{T}} b^{\mathrm{T}} J K \dot{q}=V^{\mathrm{T}}$ $b^{\mathrm{T}} J V \equiv 0$, since $b(V) V \equiv 0$. Hence, one can separate a gyroscopic potential from the Lagrangian $\Lambda$, which contributes to gyroscopic forces.

### 4.2. The Lagrangian motion equations of a constrained MBS

Using relative coordinates, an MBS with kinematic loops is a tree-topology system subject to a system of $r$ holonomic constraints (13). More generally, an MBS is subject to further geometric and/or non-holonomic velocity constraints. Denote the overall system of $m$ geometric constraints by $f^{\mathrm{k}}(q)=0$, and with $f_{\mathrm{a}}^{\mathrm{a}_{\mathrm{a}}}(q) \dot{q}^{\mathrm{a}}$ $=0$ the overall system of $r=\left|\left\{a_{1}\right\}\right| \geq m$ (linear) velocity constraints. The geometric constraints define the configuration space of the constrained MBS $V:=\left\{q \in \mathbb{V}^{\mathrm{n}}\right.$ $\left.\mid f^{k}(q)=0\right\}$. For simplicity we presume rank $\left(\partial_{\mathrm{q}^{2}} f^{k}\right)=m$ and $\operatorname{rank}\left(f_{\mathrm{a}}^{\mathrm{a}_{\mathrm{a}}}\right)=r$ on all $V$. Then $V$ is a $n-m$-dimensional smooth manifold.

There exists a partitioning $\left.\left(f^{b_{b_{1}}}\right)=f^{b_{a_{1}}} \mid f^{b_{a_{2}}}\right)$ with rank $\left(f^{\mathrm{b}_{\mathrm{a}_{1}}}\right)=r$, and thus an orthogonal complement $F_{\mathrm{a}_{2}}^{\mathrm{a}}$ of $f_{\mathrm{a}}^{\mathrm{a}_{1}}$ with rank $\left(F^{a_{a_{2}}}\right)=n-r$, i.e. $f^{a_{1}} F^{a}{ }_{a_{2}}=0$. Hence, the system of kinematic constraints has a solution:
$\dot{q}^{\mathrm{a}}=F^{\mathrm{a}_{2}}(q) \dot{q}^{\mathrm{a}_{2}^{\prime}}, q \in V$.
(54) is a parametrization of the $n-r$-dimensional vector space defined by the velocity constraints - a subspace of the $n-m$-dimensional tangential space $T_{\mathrm{q}} V$. I.e. the vector space of admissible velocities may have a lower dimension than the base manifold $V$. We use primed indices to indicate reference to this subspace. The solution (54) is not unique and a different choice of the partitioning yields a different chart.

The motion equations for the constrained MBS in terms of $\dot{q}^{a_{2}^{\prime}}$ follow by substitution of $\dot{q}^{a}$, using (54), [13]:
$g_{a_{2} b_{2}^{2}} \ddot{\partial}^{b_{2}^{\prime}}+\Lambda_{a^{\prime} 2^{b_{2} c_{2}^{c}}} \dot{q}^{b^{\prime}} \dot{q}^{\mathrm{c}_{2}^{\prime}}=Q_{a_{2}^{\prime}}$,
with the metric $g_{\mathrm{a}_{2} \mathrm{~b}_{2}^{2}}:=g_{\mathrm{aba}} F^{\mathrm{a}_{2}^{\prime}} F_{\mathrm{a}_{2}^{\prime}}^{\mathrm{a}^{\prime}}$,
the generalized Christoffel symbols of first kind:
$\Lambda_{\mathrm{a}_{2} \mathrm{~b}_{2}^{\prime} \mathrm{c}_{2}^{\prime}}:=\left(\Gamma_{\mathrm{abc}}-g_{\mathrm{ac}_{1}} \widetilde{f}^{\mathrm{c}_{\mathrm{a}_{1}} \partial_{\mathrm{q}^{f}}} f^{\mathrm{a}_{\mathrm{a}_{\mathrm{b}}}}\right) F^{\mathrm{a}_{\mathrm{a}_{2}^{\prime}}} F_{\mathrm{b}_{2}^{\prime}}^{\mathrm{b}} F_{\mathrm{c}_{2}}^{\mathrm{c}_{1}}$,
where $\left(\widetilde{f}^{\mathrm{c}_{\mathrm{a}_{\mathrm{a}}}}\right):=\left(\widetilde{f}^{\mathrm{a}_{\mathrm{c}_{1}}}\right)^{-1}$, and the generalized forces $Q_{\mathrm{a}^{\prime}}:=$ $F_{a^{\prime}}^{a} Q_{\mathrm{a}}$. The equations (55) are the equations of Woronetz. Assuming regularity of Fa , (56) defines a metric on V .

The Woronetz equations can be written in matrix form:
$\bar{G}(q) q_{2}+\bar{C}(q, q) q_{2}+\bar{N}(q)=\bar{Q}$,
where
$\bar{G}:=F^{\mathrm{T}} G F, \bar{C}:=F^{\mathrm{T}}(C F+G \dot{F}), \bar{N}:=F^{\mathrm{T}} N, \bar{Q}:=F^{\mathrm{T}} Q$.
The system (55) together with the kinematic constraints $f^{\mathrm{a}_{\mathrm{a}}}(q)^{\mathrm{a}} q^{\mathrm{a}}=0$ yield n differential equations in $q \in \mathbb{V}^{\mathrm{n}}$, which completely describe the MBS dynamics.

The constraints are holonomic if and only if the integrability conditions $A^{\mathrm{b}_{1}} \equiv 0$ are satisfied, where:
$A_{\mathrm{b}_{2}^{\mathrm{c}^{\prime}} \mathrm{c}_{2}^{\prime}}^{\mathrm{b}_{1}}:=F^{\mathrm{b}_{\mathrm{b}_{2}^{\prime}} F^{\mathrm{c}_{2}^{\prime}}}\left(\partial_{\mathrm{q}^{f^{\prime}}} \mathrm{c}_{\mathrm{c}_{1}}-\partial_{\mathrm{q}^{\mathrm{c}}} f^{\mathrm{c}_{1}}\right)$
is called the object of non-holonomy.

## 5. Numerical integration of MBS Dynamics

### 5.1. ODE integration

As explained, the LME (45) yield an ODE system on the state space $T \mathbb{V}^{\mathrm{n}}$, where $n$ ODE is assumed. $T \mathbb{V}^{\mathrm{n}}$ is a tangential bundle that comprises configuration manifold $\mathbb{V}^{\mathrm{n}}$ and union of all tangential spaces $T_{\mathrm{q}} \mathbb{V}^{\mathrm{n}}$. It is a $2 n$-dimensional manifold covered by the coordinates $q, \dot{q}: T \mathbb{V}=\left\{(q, \dot{q}): q \in \mathbb{V}, \dot{q} \in T_{q} \mathbb{V}\right\}$. By adopting the generalized mass matrix $G(q)$ as a Riemannian metric on the configuration manifold, the tangential space $T_{\mathrm{q}} \mathbb{V}$ ("the fiber of the tangential bundle at point $q$ ") becomes a locally Euclidean vector space spanned by a covariant basis $\hat{g}_{\mathrm{q}_{i}}$. The LME can be writen in the shorter matrix form as:
$G(q) \ddot{q}=Q^{*}(q, \dot{q}, t)$,
and following the standard procedure, it can be turned into the $2 n$ ODE form:
$\dot{v}=G^{-1}(q) Q^{*}(q, v, t), \quad \dot{q}=v, \quad \bar{q}=\left[\begin{array}{l}q \\ v\end{array}\right]$.
$\dot{x}=f(\bar{x}), \quad f(\bar{x})=\left[\begin{array}{l}v \\ G^{-1} Q^{*}\end{array}\right]$.
The solution of (62) is the integral curve of the vector field $f(\bar{x})$ on tangential bundle ("velocity phase space") for a set of Cauchy data $\left(t_{0}, \bar{x}_{0}\right)$.

### 5.2. DAE integration

If additional holonomic/nonholonomic constraints are imposed on the system, instead of reducing the system to the constrained LME form as explained in chapter 4.2,
one can model the system using a mathematical model in descriptor form. This is straightforward modelling procedure that can be easilly applied for a wide class of MBS (thus being a basis for many general MBD packages), but it leads to DAE integration (numerical integration of system of differential-algebraic equations) that is generally more formidable differential-algebraic than standard ODE integration routine.

To avoid high-index DAE formulations, the mathematical model for dynamic simulation of multibody systems with imposed holonomic constraints $\Phi(q, t)=0$ and $\Phi_{q}{ }^{*}(q, t) \dot{x}=0$, where $\Phi(q, t):=\left(f^{\mathrm{k}}(q, t)\right)$ and $\Phi_{\mathrm{q}}{ }^{*}:=\left(\partial_{\mathrm{q}^{\mathrm{o}}} f^{\mathrm{k}}\right)$, is often shaped as a differential-algebraic system (DAE) of index 1 (redundant coordinates formulation, ideal constraints' reaction forces are assumed)

$$
\left[\begin{array}{cc}
G & \Phi_{\mathrm{q}}{ }^{* \mathrm{~T}}  \tag{63}\\
\Phi_{\mathrm{q}}^{*} & 0
\end{array}\right]\left[\begin{array}{l}
\ddot{q} \\
\lambda
\end{array}\right]=\left[\begin{array}{l}
Q^{*} \\
\xi
\end{array}\right],
$$

where the Lagrangian equations of the first type:
$G(q) \ddot{q}+\Phi^{*^{\mathrm{T}}}(q, t) \lambda=Q^{*}(q, q, t)$
$q \in \mathbb{R}^{\mathrm{n}}, \Phi_{\mathrm{q}}^{{ }^{* \mathrm{~T}}} \in \mathbb{R}^{\mathrm{m} \times \mathrm{n}}, \operatorname{rank}\left[\Phi_{\mathrm{q}}{ }^{*}\right]=m$,
and the constraint equations at the acceleration level
$\Phi_{\mathrm{q}}{ }^{*}(q, t) \ddot{q}=\xi$,
are put together. System (63) is uniquely solvable for the set of consistent initial values. It can be integrated in time to obtain the motion of the system as well as the constraint reactions. Although constraints at the acceleration level will be immanently satisfied, since (65) is included in mathematical model (63) and will be explicitly solved during integration, the numerical non-stability of (65) can induce constraints violation at both the position and velocity level.

As explained, holonomic constraints restrict system configuration space and impose constraints at velocity level: a trajectory $T: q^{i}=q^{i}(t)$ is "forced to move" on the $n-m$ dimensional constraint manifold $\mathbb{V}^{n-m}(t)=\left\{q \in \mathbb{V}^{n-m}\right.$, $\Phi(q, t)=0\}, t \geq 0, q\left(t_{0}\right) \in \mathbb{V}^{n-m}\left(t_{0}\right)$ and linear constraint equation (66) is imposed at system velocities:

$$
\begin{equation*}
\Phi_{\mathrm{q}}^{*}(q, t) \dot{x}=-\Phi_{\mathrm{t}} . \tag{66}
\end{equation*}
$$

Although analytical solution curves for consistent initial conditions will move on a tangential bundle $T^{n-m}$ $\mathbb{V}^{n-m}$ (having satisfied all constraints imposed on the system), a numerical solution will tend to drift away from constraint manifold.

If, beside holonomic constrains, additional nonholonomic constraints given in linear (Pfaffian) form are imposed on the system (further reducing dimensionality of admissible velocities by forming subspace at $T_{\mathrm{q}} \mathbb{V}$ ), a mathematical model similar to (63) can be introduced [38], allowing the same integration procedure as for the holonomic systems.

### 5.3. Stabilization of constraint violation

If the governing equations of the system are based on a mathematical model in descriptor form, leading to time integration of redundant coordinates, a constraint violation stabilization method has to be applied during the integration procedure. Alternatively, a wellknown algorithm described in [39] can be used. It is based on a coordinate partitioning procedure prior to integration, followed by the time integration of the selected independent coordinates only. Another pojective stabilization procedure is described in [3].

The stabilization algorithm proposed in [38] is based on projection of the steppost-integration results (system current state point) to the constraint manifold in the course of simulation. An advantage of the procedure is straightforward integration of dynamic equations, while stabilization algorithm is to be applied only after intolerable constraint violation is detected. The procedure can be briefly described as follows.

If constraint violation (specified by given numerical tolerances) occurs after step-integration phase, the "position" stabilization step is to be performed by correcting dependent coordinates sub-vector $q^{\text {dep }}$ via solving system constraint equation, providing thus shifting of the system configuration-point $q$ back to constraint manifold $\mathbb{V}^{n-m}$. The procedure is then repeated at the velocity level by correcting $\dot{q}^{\text {dep }}$ to bring $\dot{q}$ in accordance with (66). This means that, as stabilization step final result, time-integration values $q, q$ are projected to the constraint manifold tangential bundle $T \mathbb{V}$, thus completely satisfying constraints of the system. As will be seen later, a crucial point of the algorithm is appropriate selection of sub-vectors $q^{\text {dep }}$ and $\dot{q}^{\text {dep }}$ to provide the optimal stabilization effect.

Criteria for coordinates selection can be expressed geometrically: basically, every selection that returns subvector of dependent coordinates $q^{\text {dep }}$ whose basis vectors have non-zero projections on the constraint subspace $\mathbb{C}_{q}^{m}$ (corresponding $m \times m$ sub-matrix of constraint matrix $\Phi_{\mathrm{q}}{ }^{*}$ is non-singular) is a correct one and can be used for stabilization procedure. Consequently, basis vectors of independent coordinates $q^{\text {ind }}$ must have projections on tangential space of constraint manifold $T_{\mathrm{q}} \mathbb{V}^{n-m}$ that complement $\mathbb{C}_{\mathrm{q}}^{m}$. If the extracted sub-vectors do not satisfy specified conditions, selection is not a valid one and calculation will fail.

### 5.3.1. Numerical errors along configuration manifold

The main problem that may occur during stabilization procedure is an inadequate coordinate selection that may have a negative effect on integration accuracy along the constraint manifold. Although, as was explained, every
partitioning that returns acceptable sub-vectors can be used for stabilization, a non-optimal choice of coordinate sub-vectors may cause an increase of numerical errors along the manifold during stabilization part of the integration procedure. If this happens, a correction of constraint violation will be accomplished at the expense of "kinetic motion" accuracy that comes as a result of ODE integrators of system variables $\dot{q}, q$.

The "mechanism" of emerging of numerical errors along configuration manifold, because of an inadequate partitioning during the stabilization procedure is outlined in Figure 3. For illustrative simplicity, holonomic (as well as scleronomic) example $q=x \in \mathbb{V} \equiv \mathcal{M}^{2}$, rank $\left[\Phi_{\mathrm{x}}^{*}\right]=1, \mathbb{V}^{n-m}=\mathbb{S}^{1}$ is discussed. Fundamentally, nothing is changed if more general case is analysed.

Assuming that, starting from (1), an integration of ODE gives result (3) instead of exact position (2), a projection on the constraint manifold $\mathbb{S}^{1}$ by adjusting coordinate $x^{1}$ (solving constraint equation along $x^{1}$ curve) yields result (4) which is consistent to the constraint. If instead of $x^{1}$, the variable $x^{2}$ was chosen to be a dependent coordinate, an adjustment of the integration result along $x^{2}$ curve would yield solution (5), which is also consistent which the constraint but contains considerable error along the manifold $\mathbb{S}^{1}$. A remedy for the problem of an inadequate selection of dependent coordinates has been described in [2], where a projective criterion to the coordinate partitioning method is discussed.


Figure 3. Numerical correction of the constraint violation at the configuration ("generalized position") level
Slika 3. Numerička korekcija povreda kinematičkih ograničenja na nivou poopćenih položaja

### 5.3.2. Criterion for optimized coordinates partitioning

In the framework of constraint violation stabilization algorithm proposed in [38], the main idea of "controlling" the numerical error that is eventually introduced during stabilization projection step is to "minimize" the artificial numerical shift along the manifold by projecting integration point "as direct as possible using
coordinate curves" to the constraint manifold. This can be accomplished by utilizing criterion for optimized partitioning that allows for determination of those coordinates whose direction vectors $\hat{g}_{\mathrm{q}_{i}}$ are directed most orthogonally toward constraint manifold. By selecting these coordinates as dependent ones during projection procedure, the constraint equation would be solved along the selected"orthogonally directed" curves $\frac{\partial}{\partial q^{i}}$, providing thus optimized projection and "controlled" numerical error along the manifold. The basic idea of the criterion is to determine those m coordinates whose direction vectors $\hat{g}_{\mathrm{q}_{i}}$ deliver the biggest relative projections to the $\mathbb{C}_{q}^{m}$ (i.e. "small" value of $\alpha_{\mathrm{p}}$, Figure 3 ) and select them as dependent variables which will be adjusted during the stabilization procedure. By correcting coordinates whose direction vectors align well with the constraint gradients, it is ensured that correction procedure will shift a statepoint of the system "as direct as possible using coordinate curves" to constraint "hyper-surfaces", minimizing thus an error along constraint manifold. Alternatively, the coordinates that have "good" projections on the local tangential space $T_{\mathrm{q}} \mathbb{V}^{h-m}$ can be extracted and treated as independent coordinates [37].

The main "measure" for expressing the criterion is relative length of the projection of the coordinates direction vectors $\hat{g}_{q_{i}}$ to the constraint subspace $\mathbb{C}_{q}^{m}$ (or tangent subspace $T_{q} \mathbb{C}^{n-m}$ ). The relative lengths of constraint subspace projection and tangent subspace projection are given by (67) and (68):
$\Delta_{\mathrm{C}}=\frac{\left\|\hat{g}_{q}\right\|_{\mathrm{CTC}}^{2}}{\left\|\hat{g}_{q i}\right\|_{\mathrm{G}}^{2}}$,
$\Delta_{\mathrm{T}}=\frac{\left\|\hat{g}_{q}\right\|_{\mathrm{CTT}}^{2}}{\left\|\hat{g}_{q i}\right\|_{\mathrm{G}}^{2}}$,
where the squared length of the projections and $\left\|\hat{g}_{\text {qi }}\right\|_{\text {cTT }}^{2}$ (length of the projections of $\hat{g}_{q_{i}}$ on the subspace $\mathbb{C}_{q}^{m}$ and subspace $T_{\mathrm{q}} \mathbb{V}^{n-m}$ respectively) and $\left\|\hat{g}_{\mathrm{qi}}\right\|_{G}^{2}$ is the squared length of $\hat{g}_{\mathrm{q}_{i}}$ in the natural basis G. Those coordinates which have the biggest $\Delta_{\mathrm{C}}$ should be chosen as dependent coordinates and those with the biggest $\Delta_{\mathrm{T}}$ are pertinent for independent variables. Of course, squared length indicated in denominator of the equations (67) and (68) should be calculated with respect to the system manifold Riemannian metric $G$, while expressions in nominator must be calculated via sub-metrices associated with the constraint subspace and its orthogonal counterpart, as explained in [2, 39]).

### 5.4. Numerical example

### 5.4.1. Mechanical system with non-holonomic constraint

In the framework of the first numerical example that presents numerical forward dynamics of the satellite motion while its panel system develops, the effect of
the described constraint stabilization procedure will be illustrated without details on mathematical modeling of the satellite dynamics (for more details, refer to [38]).


Figure 4. Satellite multibody model
Slika 4. Mehanički model satelita

The considered satellite is based on the INTELSAT V satellite [35]; it consists of a main body and two panels of four parts (Figure 4). A planar model is used, and no gravitational force is incorporated in the simulation. Since angular momentum of the system is conserved, the additional constraint equation that express conservation of the angular momentum is imposed on the system during part of the analysis (it can be treated as nonholonomic constraint as it involves kinematic constraint at the velocity level which cannot be directly transposed to the generalized positions level).

The equations of motion of the satellite were obtained symbolically starting from (45) using Mathematica programming package. Forward dynamics of the satellite was performed for a duration time of 10 s with a variable step Runge-Kutta method of mixed order (4th and 5th) using an absolute tolerance of $1 \mathrm{e}-18$. The purpose of this simulation is to obtain a reference trajectory which can be treated as the "exact" solution. The maximum error on the total energy, which should be constant, is 1,1e-9 J and the maximum error on the total angular momentum is $1,6 \mathrm{e}-9 \mathrm{~kg} \cdot \mathrm{~m}^{2} / \mathrm{s}$. Note that no constraint stabilization was performed in the process of obtaining reference trajectory. After obtaining reference solution, dynamic simulation was performed using a Euler first order numerical integration scheme and a fixed timestep of 0,01 s. As Figure 5 shows, the total angular momentum of the satellite (about the center of mass) is not constant, and the error grows steadily. These errors were eliminated during subsequent stabilized integration that utilized described projection algorithm by considering system constraint manifold defined via additional nonholonomic constraint equation of angular momentum conservation (Figure 5).


Figure 5. Total angular momentum error versus time
Slika 5. Numerička greška kinetičkog momenta oko središta masa sustava

### 5.4.2. Mechanical system with mixed holonomic and nonholonomic constraints

The second numerical example focuses on the numerical forward dynamics of a snakeboard. The mathematical model of the snakeboard is synthesized using descriptor formulation, resulting in a mix of holonomic and nonholonomic constraints. To investigate characteristics of optimized generalized coordinates partitioning procedure when holonomic and nonholonomic constraints are present in the system, the separate partitioning at position level and velocity level is performed and analyzed. It is shown that optimal selection of independent coordinates is not necessarily the same as the best set of independent velocities.

The snakeboard is illustrated in Figure 6. It is modelled as a planar multibody system with 4 bodies connected to each other by means of pin-joints. There is one coupler (B), two small boards with wheels (A and C) and one rotor (D) on the coupler to model dynamical excitation of human body torso motion. The two pairs of wheels cannot slide and therefore impose two non-holonomic constraints on the system. At the configuration level, the snakeboard has 6 DOF.

The snakeboard is mathematically modelled in descriptor form, i.e. at the configuration level each component has 3 degrees of freedom and holonomic constraints are added to model the joints. Therefore, the mathematical model is synthesised using 12 coordinates and 6 holonomic constraints, supplemented by additional 2 non-holonomic constraints.

The chosen coordinates are $\left(x_{i}, y_{i}, \theta_{i}\right)$ representing the position of the center of mass and the global orientation of body $i=\mathrm{A}, \mathrm{B}, \mathrm{C}$ or D .

During performing forward dynamic analysis, the following scenario was considered. The snakeboard is actuated by a force with constant amplitude acting on
the system centre of mass and with varying orientations parallel to the coupler, towards the front wheels. The wheels are forced into a sinusoidal motion of 1 Hz and amplitude of $0,5 \mathrm{rad}$ by means of PD-controllers ( $\mathrm{P}=10$ $\mathrm{N} / \mathrm{m}, \mathrm{D}=0,1 \mathrm{~N} \cdot \mathrm{~s} / \mathrm{m}$ ). The forward dynamics was first performed using Runge-Kutta method of mixed order (4th and 5th) using an absolute tolerance of $1 \mathrm{e}-18$ to obtain a reference simulation presented in Figure 7.


Figure 6. Snakeboard multibody model
Slika 6. Mehanički model 'snakeboard-a’


Figure 7. System reference generalized coordinates
Slika 7. Referentne poopćene koordinate položaja sustava

For the analyzed motion, the relative projections of the configuration coordinates and velocity coordinates on the respective constraint manifolds were calculated and presented in Figure 8. (configuration coordinates projections are presented left and velocities are right).


Figure 8. Relative length of projection for configuration coordinates and velocity coordinates
Slika 8. Relativna duljina projekcija baznih vektora na višestrukost ograničenja

As one can see, there are clear differences between the lengths of relative projections at both levels. Since the coordinate which has smaller projection at the respective constraint manifold would be a more appropriate choice for dependent integration parameter than one with longer projection, it is clear that optimal choices for dependent position coordinates would differ from those for velocities.

In the sequel, the performance of constraint violation stabilization procedure based on optimal coordinates partitioning, is discussed in the framework of the presented example. For this purpose, only constraint stabilization at velocity level is considered. In order to determine and compare local integration/stabilization velocity errors, the integration procedure was performed as follows. The state vector of the reference trajectory has been integrated using fixed step Euler numerical integrator at any given time for one single step ( 0.01 s ) with and without projective stabilization step and the difference between the stabilized and unstable solution has been calculated. This procedure was followed twice, with a different choice of dependent coordinates in the case of stabilized solution: once with optimal stabilization (as shown in Figure 8) and once with a suboptimal set of dependent coordinates (the coordinate with smallest projection is replaced with the 7th smallest one).

The errors $\varepsilon$ were calculated by integrating the weighted squared difference (using system metric $\mathbf{M}$ ) in velocity between both sets of trajectories:
$\varepsilon=\int_{t=0}^{t_{\text {end }}}\left(\Delta \dot{q}^{\mathrm{T}} \mathbf{M} \Delta \dot{q}\right) \mathrm{d} t$.
The obtained result shows that error between the unstabilized fixed step solution and the optimal solution is $0,00003 \mathrm{e}-5$, while the difference between unstabilized and the suboptimal solution is significantly larger and yields $0,47836 \mathrm{e}-5$. The comparison between the errors shows that during integration step, the distance from solution before (i.e. after unstable ODE step that violates constraints) and after constraint stabilization is smaller when dependent coordinate is chosen according to projective criterion. As one could have expected, this means that the additional stabilization step, based on optimized partitioning, shifts unstable ODE numerical solution back to the constraint manifold with controlled error along the manifold (see [38] for details). However, as has been shown previously, for non-holonomic systems the optimized coordinates partitioning should be done separately at position and velocity level.

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[^0]:    ${ }^{1}(k, l) \in G^{\mathrm{d}}$ means that $B_{\mathrm{k}}$ is the source and $B_{1}$ is the target of the edge. Notice that $(l, k) \notin G^{\mathrm{d}}$, since $G^{\mathrm{d}}$ is directed.

[^1]:    ${ }^{2}$ For compactness, we omit the joint index and write $v$, if the joint is clear from the context.

[^2]:    ${ }^{3}$ Notice that this has nothing to do with an orthogonal complement since this would require a metric on $S E$ (3). Furthermore, the particular complement space depends on the specific JFR used to express joint twists.

