

Formation of Oxide Phases in the System Fe_2O_3 - Sm_2O_3

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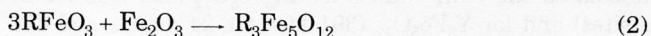
Formation of oxide phases in the system Fe_2O_3 - Sm_2O_3 was investigated. The samples were prepared by the solid state reactions at two molar ratios of Fe_2O_3 and Sm_2O_3 . The following oxide phases were detected by X-ray diffraction: C- Sm_2O_3 , B- Sm_2O_3 , α - Fe_2O_3 , SmFeO_3 and $\text{Sm}_3\text{Fe}_5\text{O}_{12}$. For the molar ratio $\text{Fe}_2\text{O}_3 : \text{Sm}_2\text{O}_3 = 1 : 1$, SmFeO_3 was detected as one of the oxide phases at temperatures up to 800 °C and as a single phase at 1000 °C and higher temperatures. For the molar ratio $\text{Fe}_2\text{O}_3 : \text{Sm}_2\text{O}_3 = 5 : 3$, SmFeO_3 was the intermediate phase up to 1200 °C, and $\text{Sm}_3\text{Fe}_5\text{O}_{12}$ was found as a single phase at 1300 °C. The oxide phases containing iron ions were characterized by ⁵⁷Fe Mössbauer spectroscopy. The formation of SmFeO_3 and $\text{Sm}_3\text{Fe}_5\text{O}_{12}$ phases, as end products of the solid state reactions in the system Fe_2O_3 - Sm_2O_3 , was also investigated by IR spectroscopy.

INTRODUCTION

Rare earth ferrites with perovskite or garnet structures are generally considered to be reaction products between R_2O_3 and Fe_2O_3 , R being a rare earth. At high temperatures, R_2O_3 and Fe_2O_3 react to produce rare earth orthoferrite in the reaction:



In the presence of additional Fe_2O_3 , garnet type ferrite can be also produced at high temperatures:



These mixed metal oxides can be prepared in laboratories by the use of different methods. The coprecipitation method involves precipitation of mixed metal hydroxides, $R(OH)_3/Fe(OH)_3$, and thermal treatment of the hydroxide coprecipitate. The sol-gel procedure is very useful for the preparation of oxide particles with a narrow size distribution and defined morphology. However, when two or more metal cations are hydrolyzed simultaneously from their corresponding alkoxides, it is difficult to monitor the particle size distribution and morphology because of different hydrolysis rates of metal cations. Rare earth ferrites with a perovskite or garnet structure can be also prepared by simple thermal decomposition of proper mixtures of inorganic or metal-organic salts, or by pyrolysis of aerosol droplets containing R^{3+} and Fe^{3+} cations. Solid state reactions of the corresponding metal oxides, crystal growth from the melt and film growth on different substrates have been also used to produce mixed metal oxides.

Bachiorrini¹ investigated the synthesis of yttrium iron garnet, $Y_3Fe_5O_{12}$, using the following procedure: a) denitration of the mixture $Y(NO_3)_3 \times 6H_2O + Fe(NO_3)_3 \times 9H_2O$ with organic reducing agents, b) chemical coprecipitation of mixed hydroxides $Y(OH)_3/Fe(OH)_3$, and c) the solid state reaction between Y_2O_3 and Fe_2O_3 at 1300 °C. The reaction products obtained by procedures (a) and (b) crystallized at 730 °C. The best reproducibility of the particle size and morphology was achieved by chemical coprecipitation, as an experimental method.

Kingsley *et al.*² described the preparation of yttrium aluminium garnet, $Y_3Al_5O_{12}$, by the combustion of a mixture of $Y(NO_3)_3 \times 6H_2O$, $Al(NO_3)_3 \times 9H_2O$ and carbohydrazide, which were previously dissolved in a minimum quantity of water. They also prepared $Y_3Al_5O_{12}$ by the combustion of a mixture of $Y(NO_3)_3 \times 6H_2O$, $Al(NO_3)_3 \times 9H_2O$ and urea. The garnet, $Y_3Al_5O_{12}$, is isostructural with $Y_3Fe_5O_{12}$.

The mixture of Y_2O_3 and Fe_2O_3 with molar ratio 3 : 5 was sintered and heated at a 800 to 1400 °C temperature range for 3 to 12 hours in air.³ $YFeO_3$ was detected by X-ray diffraction in all samples prepared at temperatures up to 1300 °C. The final product was $Y_3Fe_5O_{12}$. The relative amounts of oxide phases depended on the final temperature of heating and, to a much smaller extent, on the time of heating.

Pyrolysis of aerosol droplets containing metal cations is a relatively simple technique for rapid preparation of mixed metal oxides. This technique⁴ was used in the preparation of gadolinium iron garnet, $Gd_3Fe_5O_{12}$. Polydispersed solid spheres of 0.05 – 2 µm in size were obtained. The $Gd_3Fe_5O_{12}$ yield was ≈ 95% in weight.

Mössbauer spectroscopy found an important application in the characterization of rare earth orthoferrites and garnets.⁵ The Mössbauer spectra of the rare earth orthoferrites appeared as far back as in the sixties.^{6–10} The Mössbauer spectra of the lanthanide orthoferrites show hyperfine magnetic splitting at room temperature. The hyperfine magnetic field, HMF, extrapolated to 0 K, decreases regularly with the atomic number of lanthanide cation from 564 kOe for $LaFeO_3$ to 545.5 kOe for $LuFeO_3$.¹¹

Michalk and Thiel¹² used Mössbauer spectroscopy to investigate the substitution of Fe^{3+} with Al^{3+} ions in the yttrium iron garnet, $Y_3Fe_{5-x}Al_xO_{12}$, $x = 0, 0.25$ or 0.65 . Mössbauer spectroscopy was also used¹³ in the study of the double-substituted yttrium iron garnet, $Y_{3-x}Gd_xFe_{5-y}Al_yO_{12}$ ($x = 0.60$ to 1.2 , $y = 0.10$ to 0.85).

On the basis of Conversion Electron Mössbauer Spectra (CEMS), Okuda *et al.*¹⁴ calculated the HMF values for $Bi_3Fe_5O_{12}$ (421 kOe for 24 d-sites and 491 kOe for 16 a-sites) and for $Y_3Fe_5O_{12}$ (391 kOe for 24 d-sites and 486 kOe for 16 a-sites). Garnet

bubble films, (Y,Sm,Ca,Tm)₃(Fe,Ge)₅O₁₂, grown on GGG (gadolinium gallium garnet) substrate and irradiated with 60 keV H₂⁺ ions, showed changes in the corresponding CEMS.¹⁵

The formation of the oxide phases in the system (1-x)Fe₂O₃ + xGd₂O₃, 0 ≤ x ≤ 1, was investigated by XRD and Mössbauer spectroscopy.¹⁶ The samples were prepared using the chemical coprecipitation procedure. By XRD measurements, the distribution of oxide phases, α-Fe₂O₃, GdFeO₃, Gd₃Fe₅O₁₂ and Gd₂O₃, was determined as a function of x. New accurate crystallographic data for Gd₃Fe₅O₁₂ were obtained. The temperatures of the formation of GdFeO₃ and Gd₃Fe₅O₁₂ were higher in the case of solid state synthesis¹⁷ than in the case of chemical coprecipitation.¹⁶ The formation of oxide phases in an analogous system, Fe₂O₃-Eu₂O₃, was also investigated.¹⁸

Physical properties of garnets, with rare-earth sites fully or partially occupied by Sm³⁺ ions, were previously subjected to several investigations^{19,20} because of their possible application in advanced technologies. In this study, we focussed our attention on the formation of oxide phases in the system Fe₂O₃-Sm₂O₃. The characteristic properties of the samples were investigated by combined use of X-ray diffraction, ⁵⁷Fe Mössbauer spectroscopy and IR spectroscopy.

EXPERIMENTAL

The chemicals were obtained from Ventron. The content of Sm₂O₃ in the starting chemical was determined after its calcination and removal of H₂O and carbonates. Proper weights of oxide powders were mixed and mechanically activated in a planetary mill (Fritsch). The obtained powder was pressed into tablets (Carver press) and heated in air. An LKO II furnace with Kanthal heaters was used for temperatures above 1000 °C. Experimental conditions for the preparation of samples are given in Table I. Two molar ratios, Fe₂O₃ : Sm₂O₃ = 1 : 1 and 5 : 3, were used for the preparation of the Fe₂O₃-Sm₂O₃ mixed oxides.

X-ray diffraction (XRD) powder patterns were taken at room temperature using a counter diffractometer with monochromatized Cu Kα radiation (Philips diffractometer, proportional counter and graphite monochromator).

The ⁵⁷Fe Mössbauer spectra were recorded using a commercial spectrometer (WISSEL). Mathematical deconvolution of the spectra was performed using the SIRIUS program.

All IR spectra were recorded by an IR spectrometer 580B (Perkin-Elmer). The specimens were pressed into discs using spectroscopically pure KBr. The IR spectra are presented as relative transmittance *versus* the wave number (cm⁻¹).

RESULTS AND DISCUSSION

The results of XRD phase analysis of the samples are given in Table II and the crystallographic data for Sm(OH)₃, C-Sm₂O₃ (body-centered cubic), B-Sm₂O₃ (monoclinic), α-Fe₂O₃, SmFeO₃ and Sm₃Fe₅O₁₂ are given in Table III. XRD analysis of the Sm₂O₃, supplied by Ventron, showed that this chemical was actually a mixture of Sm(OH)₃ and B-Sm₂O₃ (sample S₁). After heating this mixture at 900 °C for 2 hours, a mixture of B-Sm₂O₃ and C-Sm₂O₃ was obtained (sample S₂), as illustrated in Figure 1. C-Sm₂O₃ was also obtained by oxidation of samarium metal in a dynamic *vacuum* at temperatures of 200 to 350 °C. C-Sm₂O₃ recrystallized on further heating into crystals of B-Sm₂O₃.^{21,22}

Heating of a mixture of Fe₂O₃ : Sm₂O₃ = 1 : 1 up to 700 °C did not cause formation of samarium orthoferrite, SmFeO₃ (samples S₃, S₄ and S₅). Figure 2 shows the characteristic X-ray diffraction powder pattern of sample S₃. SmFeO₃ was de-

TABLE I
*Experimental conditions of the preparation of samples
 in the Fe₂O₃-Sm₂O₃ system*

Sample	Molar ratio (Fe ₂ O ₃ : Sm ₂ O ₃)	Temperature of heating / °C	Time of heating / hours
S ₁	Sm ₂ O ₃ , as received by Ventron		
	Sm ₂ O ₃ , as received by Ventron	900	2
S ₂	1:1	200	1
	1:1	300	1
	1:1	400	1
S ₃	1:1	500	24
	1:1	200	1
	1:1	300	1
	1:1	400	1
S ₄	1:1	500	1
	1:1	600	5
	1:1	200	1
	1:1	300	1
	1:1	400	1
S ₅	1:1	500	1
	1:1	600	1
	1:1	700	5
	1:1	200	1
	1:1	300	1
	1:1	400	1
S ₆	1:1	500	1
	1:1	600	1
	1:1	700	1
	1:1	800	5
	1:1	200	1
	1:1	300	1
	1:1	400	1
S ₇	1:1	800	5
S ₈	1:1	1000	2
S ₉	1:1	1200	2
	5:3	200	1
	5:3	300	1
S ₁₀	5:3	400	1
	5:3	800	5
	5:3	1000	2
S ₁₁	5:3	1100	2
S ₁₂	5:3	1200	2
S ₁₃	5:3	1300	2

TABLE II
Results of the XRD phase analysis

Sample	Phase composition (approx. molar fractions)	Remarks
S ₁	Sm(OH) ₃ + B-Sm ₂ O ₃	
S ₂	B-Sm ₂ O ₃ + C-Sm ₂ O ₃	
S ₃	C-Sm ₂ O ₃ + B-Sm ₂ O ₃ + α-Fe ₂ O ₃ (0.30) (0.20) (0.50)	Sharpening of diffraction lines
S ₄	C-Sm ₂ O ₃ + B-Sm ₂ O ₃ + α-Fe ₂ O ₃ (0.30) (0.20) (0.50)	
S ₅	C-Sm ₂ O ₃ + B-Sm ₂ O ₃ + α-Fe ₂ O ₃ (0.30) (0.20) (0.50)	
S ₆	C-Sm ₂ O ₃ + B-Sm ₂ O ₃ + α-Fe ₂ O ₃ + SmFeO ₃ (0.25) (0.17) (0.43) (0.15)	
S ₇	SmFeO ₃	
S ₈	SmFeO ₃	Sharpening of diffraction lines of SmFeO ₃
S ₉	SmFeO ₃ + α-Fe ₂ O ₃ (0.05)	
S ₁₀	SmFeO ₃ + α-Fe ₂ O ₃ (0.03)	
S ₁₁	SmFeO ₃ + α-Fe ₂ O ₃ (0.02)	
S ₁₂	Sm ₃ Fe ₅ O ₁₂ + SmFeO ₃ (0.15)	
S ₁₃	Sm ₃ Fe ₅ O ₁₂	Sharpening of diffraction lines of Sm ₃ Fe ₅ O ₁₂

Description: C-Sm₂O₃ = cubic, B-Sm₂O₃ = monoclinic

tected as one of the oxide phases in sample S₆, which was produced at 800 °C, and as a single phase at 1000 or 1200 °C (samples S₇ and S₈ respectively). The XRD powder pattern of SmFeO₃ produced at 1200 °C is shown in Figure 3. When the mixture Fe₂O₃ : Sm₂O₃ = 5 : 3 was heated to 800 °C, formation of SmFeO₃ as the dominant component and of α-Fe₂O₃ as the minor component was detected (sample S₉). With increasing the temperature, the molar content of α-Fe₂O₃ decreased (samples S₁₀ and S₁₁). A mixture of Sm₃Fe₅O₁₂ and SmFeO₃ was generated at 1200 °C (sample S₁₂), and Sm₃Fe₅O₁₂ as a single phase (sample S₁₃) at 1300 °C. The XRD powder pattern of Sm₃Fe₅O₁₂, produced at 1300 °C, is shown in Figure 4.

The samples containing iron ions were also investigated by ⁵⁷Fe Mössbauer spectroscopy. The oxide phases α-Fe₂O₃, SmFeO₃ and Sm₃Fe₅O₁₂, show specific Mössbauer spectroscopic behavior, due to their different structural and magnetic properties.

TABLE III
 Crystallographic data* for $\text{Sm}(\text{OH})_3$, $\text{C-Sm}_2\text{O}_3$, $\text{B-Sm}_2\text{O}_3$,
 $\alpha\text{-Fe}_2\text{O}_3$, SmFeO_3 and $\text{Sm}_3\text{Fe}_5\text{O}_{12}$

JCPDS PDF card No	Compound	Space group	Unit cell parameters at 25 °C/nm
6-117(**)	$\text{Sm}(\text{OH})_3$	$Pb_3/m(176)$	$a = 0.6312, c = 0.359$
15-813	$\text{C-Sm}_2\text{O}_3$	$Ia3(206)$	$a = 1.0927$
25-749(***)	$\text{B-Sm}_2\text{O}_3$	$C2/m(12)$	$a = 1.418, b = 0.3633,$ $c = 0.8847 \beta = 99.97^\circ$
13-534	$\alpha\text{-Fe}_2\text{O}_3$	$R3c(167)$	$a = 0.50340, c = 1.3752$ (hexagonal axes)
8-149	SmFeO_3	$Pbnm(62)$	$a = 0.5394, b = 0.5592,$ $c = 0.7711$
23-526	$\text{Sm}_3\text{Fe}_5\text{O}_{12}$	$Ia3d(230)$	$a = 1.2530$

* Source: International Centre for Diffraction Data, Joint Committee on Powder Diffraction Standards, Powder Diffraction File, 1601 Park Lane, Swarthmore, Pa. 19081, USA.

(**) The present work: $a = 0.6375(5), c = 0.367(1)$ nm.

(***) The interplanar spacing (d values)) found in this study are approx. 0.3% greater than the ones in card 25-749.

$\alpha\text{-Fe}_2\text{O}_3$, which possesses the crystal structure of corundum ($\alpha\text{-Al}_2\text{O}_3$), is characterized by a hyperfine magnetic splitting spectrum (one sextet) at room temperature. The shape of this spectrum depends on the crystallinity of $\alpha\text{-Fe}_2\text{O}_3$, particle

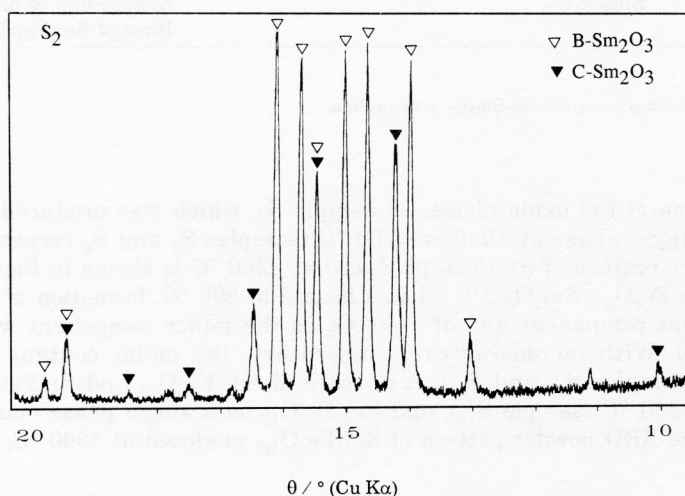


Figure 1. X-ray diffraction powder pattern of sample S_2 , recorded at room temperature (▽ $\text{B-Sm}_2\text{O}_3$, ▼ $\text{C-Sm}_2\text{O}_3$).

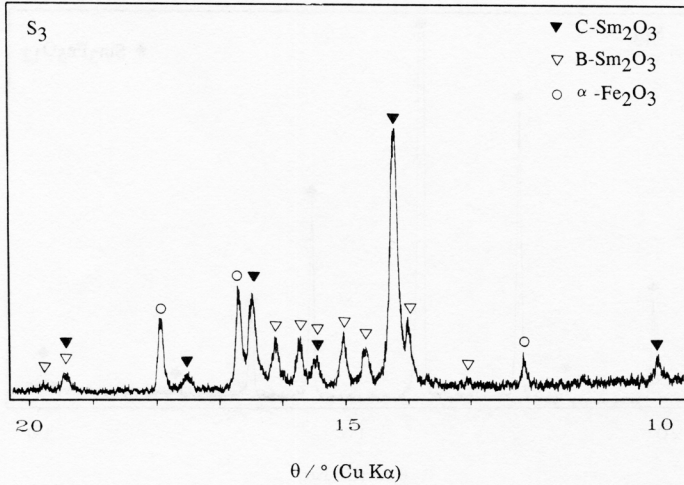


Figure 2. X-ray diffraction powder pattern of sample S_3 , recorded at room temperature (\blacktriangledown C- Sm_2O_3 , ∇ B- Sm_2O_3 , \circ α - Fe_2O_3).

sizes and partial substitution of Fe^{3+} ions by other metal ions. Due to these effects, the HMF of α - Fe_2O_3 can be significantly reduced. For instance, in the case of ultrafine α - Fe_2O_3 particles, six spectral lines may collapse into one doublet at room temperature.

The orthoferrites of lanthanide elements possess a distorted perovskite lattice with iron having the same environment throughout the lattice. At room temperature,

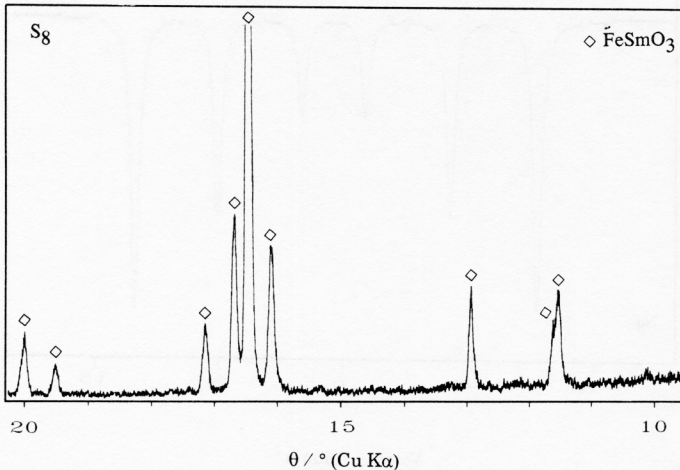


Figure 3. X-ray diffraction powder pattern of sample S_8 , recorded at room temperature (\diamond SmFeO_3).

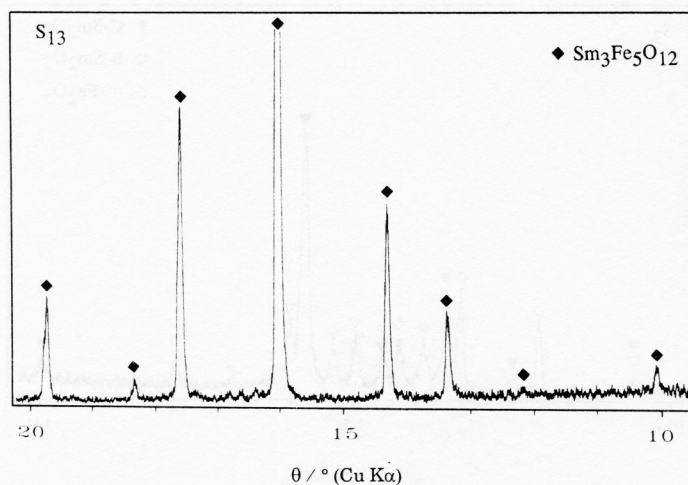


Figure 4. X-ray diffraction pattern of sample S₁₃, recorded at room temperature (◆ Sm₃Fe₅O₁₂).

they are characterized by a hyperfine magnetic splitting spectrum. The Mössbauer spectrum of SmFeO₃ (sample S₈) is shown in Figure 5. The oxide phases, α-Fe₂O₃ and RFeO₃, formed as a result of solid state reactions, may be characterized by similar Mössbauer parameters and, thus, the separation of two subspectra is not visible. For instance, the ⁵⁷Fe Mössbauer spectra of the mixed oxide phases α-Fe₂O₃-NdFeO₃,

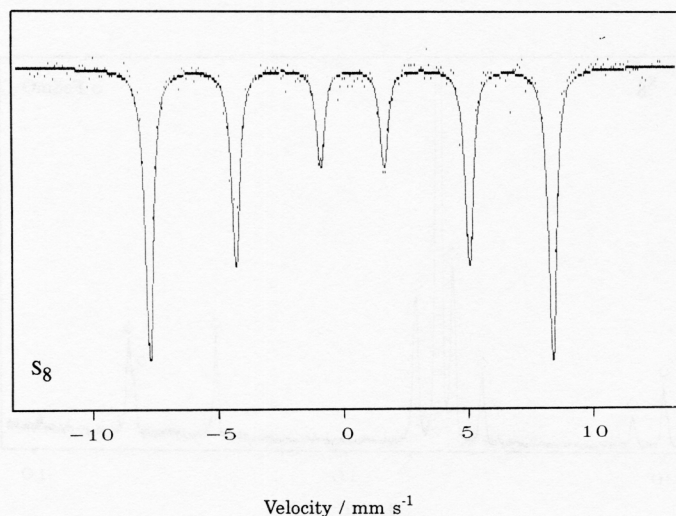


Figure 5. ⁵⁷Fe Mössbauer spectrum of sample S₈, recorded at room temperature, indicating hyperfine magnetic splitting of samarium orthoferrite, SmFeO₃.

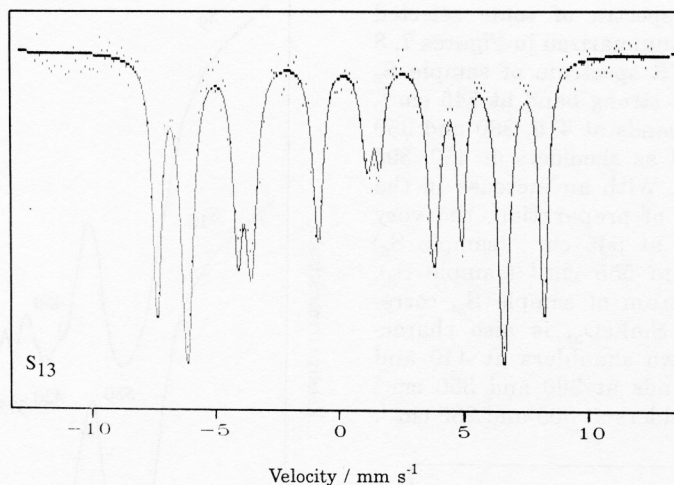


Figure 6. ^{57}Fe Mössbauer spectrum of sample S_{13} , recorded at room temperature, indicating the superposition of two sextets of spectral lines corresponding to iron ions at a- and d-sites with hyperfine magnetic fields of 486 and 398 kOe, respectively.

were found to display one sextet of spectral lines at room temperature.²³ Mathematical deconvolution of these spectra showed distinct regularities in the changes of Mössbauer parameters ΔE_q , Γ and HMF, indicating the presence of two ^{57}Fe subspectra of very similar spectral behavior.

Lanthanide iron garnets, $\text{R}_3\text{Fe}_5\text{O}_{12}$, possess the crystal structure of mineral grossular. Fe^{3+} ions occupy octahedral (a) and tetrahedral (d) sites, while R^{3+} ions are in dodecahedral (c) sites. Figure 6 shows the fitted Mössbauer spectrum of sample S_{13} corresponding to $\text{Sm}_3\text{Fe}_5\text{O}_{12}$. It is characterized by two hyperfine magnetic fields at room temperature, $\text{HMF}(\text{a}) = 486$ kOe and $\text{HMF}(\text{d}) = 398$ kOe. The ^{57}Fe Mössbauer parameters (RT) calculated for SmFeO_3 and $\text{Sm}_3\text{Fe}_5\text{O}_{12}$ are given in Table IV.

TABLE IV

Mössbauer parameters (RT) calculated for SmFeO_3 and $\text{Sm}_3\text{Fe}_5\text{O}_{12}$

Compound	Lines	$\delta_{\text{Fe}}/\text{mm s}^{-1}$	$\Delta E_q/\text{mm s}^{-1}$	HMF/kOe
SmFeO_3	M	0.39	-0.07	500
$\text{Sm}_3\text{Fe}_5\text{O}_{12}$	M_a	0.40	0.08	486
	M_d	0.19	0.10	398

Errors: HMF = ± 1 kOe, δ and $\Delta E_q = \pm 0.01$ mm/s

The IR spectra of some selected samples are summarized in Figures 7, 8 and 9. The IR spectrum of sample S_6 shows a very strong band at 545 cm^{-1} , pronounced bands at 415 , 380 and 350 cm^{-1} , as well as shoulders at 450 , 305 and 285 cm^{-1} . With an increase in the temperature of preparation, the very strong band at 545 cm^{-1} (sample S_6) was shifted to 555 cm^{-1} (sample S_8). The IR spectrum of sample S_8 , corresponding to SmFeO_3 , is also characterized by two shoulders at 440 and 415 cm^{-1} , bands at 380 and 350 cm^{-1} and two shoulders at 305 and 285 cm^{-1} .

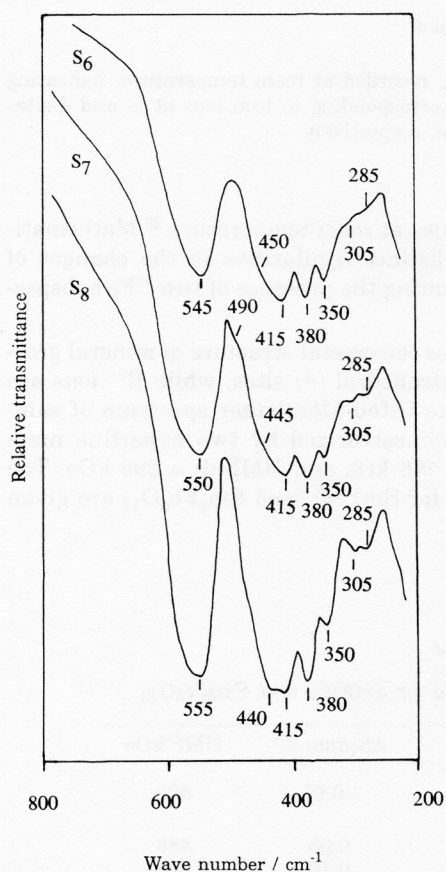


Figure 7. IR spectra of samples S_6 , S_7 and S_8 , recorded at room temperature.

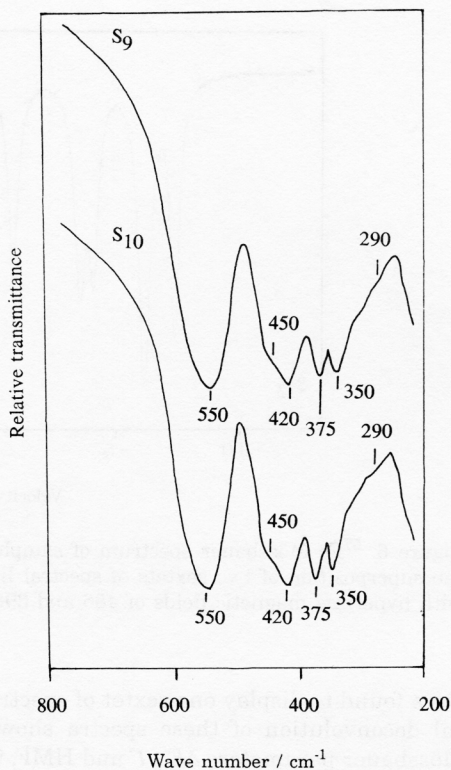


Figure 8. IR spectra of samples S_9 and S_{10} , recorded at room temperature.

Subba Rao *et al.*²⁴ published the IR spectra of several lanthanide orthoferrites. However, they did not publish the IR spectrum of SmFeO_3 . They detected a very strong band at $575\text{--}543\text{ cm}^{-1}$ for different lanthanide orthoferrites and ascribed it to the Fe–O stretching mode. Significant differences were observed in the region $\cong 450$ to $\cong 285\text{ cm}^{-1}$, due to the nature of lanthanide ions. The present work indicates that the crystal ordering of RFeO_3 also affects the corresponding IR spectrum, as illustrated by samples S_7 and S_8 .

The specific crystal structure of iron garnets has a strong reflection on their vibrational spectra. In spite of this fact, the changes in the corresponding IR

spectra, during the formation of iron garnets, were not extensively investigated.

Beregi and Hild^{25,26} investigated the IR spectra of garnets, $\text{R}_3\text{Fe}_{5-x}\text{Ga}_x\text{O}_{12}$, $\text{R} = \text{Y, Sm, Gd, Er, Yb, Lu}$, and interpreted them as proposed by Tarte.²⁷ They assigned a broad and very strong band at $\approx 600 \text{ cm}^{-1}$ to the vibrations of isolated tetrahedra, and a very strong band at $\approx 400 \text{ cm}^{-1}$ to isolated octahedra. They observed a band at $\approx 480 \text{ cm}^{-1}$ in the IR spectra of all rare garnets containing Ga at the octahedral sites ($x > 3$). The intensity of this IR band steadily increased with increasing Ga concentrations.^{25,26} In their studies of the vibrational spectra of garnets, $\text{Ln}_3\text{Sb}_5\text{O}_{12}$, $\text{Ln} = \text{Pr, Nd, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb}$, Botto *et al.*²⁸ recorded a strong IR band at 690 cm^{-1} for $\text{Gd}_3\text{Sb}_5\text{O}_{12}$, and ascribed it to the stretching of the shortest Sb-O band, *i.e.* the Sb(1)-O(1) band. The bands recorded at $602/558$ and $460/385 \text{ cm}^{-1}$ were discussed in terms of Sb-O-Sb bridge vibrations, and the bands observed below 350 cm^{-1} were ascribed to the SbO_2 bending modes and Ln-O vibrations.

The IR spectrum of sample S_9 is characterized by a very strong band at 550 cm^{-1} , pronounced bands at $420, 375$ and 350 cm^{-1} , and shoulders at 450 and 290 cm^{-1} . The IR spectra of samples S_{10} and S_{11} are similar to the spectrum of sample S_9 . In these samples, SmFeO_3 is the dominant phase. The IR spectra of samples S_{12} and S_{13} differ significantly from the previous spectra. The IR spectrum of sample S_{13} , corresponding to $\text{Sm}_3\text{Fe}_5\text{O}_{12}$, is characterized by a very strong IR band having peaks at $630, 580$ and 540 cm^{-1} . The second very strong IR band displays a weak band at 420 cm^{-1} , two shoulders at 370 and 355 cm^{-1} , and two shoulders at 320 and 305 cm^{-1} .

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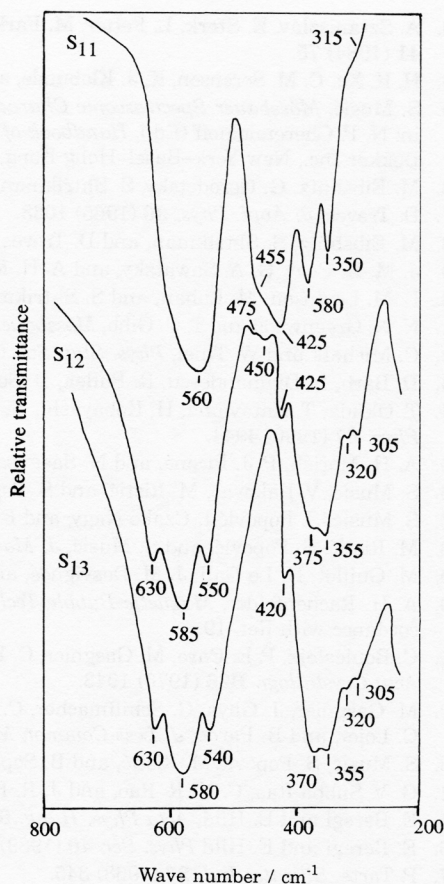


Figure 9. IR spectra of samples S_{11} , S_{12} and S_{13} , recorded at room temperature.

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SAŽETAK

Stvaranje oksidnih faza u sustavu $\text{Fe}_2\text{O}_3\text{--Sm}_2\text{O}_3$

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Stvaranje oksidnih faza u sustavu $\text{Fe}_2\text{O}_3\text{--Sm}_2\text{O}_3$ istraživano je difrakcijom X-zraka, Mössbauerovom i IR spektroskopijom. Uzorci su pripremljeni reakcijom u čvrstom stanju za dva množinska odnosa $\text{Fe}_2\text{O}_3 : \text{Sm}_2\text{O}_3 = 1 : 1, 5 : 3$. Difrakcijom X-zraka određene su ove oksidne faze: C– Sm_2O_3 , B– Sm_2O_3 , $\alpha\text{--Fe}_2\text{O}_3$, SmFeO_3 i $\text{Sm}_3\text{Fe}_5\text{O}_{12}$. Raspodjela oksidnih faza ovisi o množinskom odnosu reaktanata i o temperaturi reakcije. Za množinski odnos 1 : 1, SmFeO_3 se pojavljuje zajedno s ostalim oksidima pri 800 °C, a pri temperaturama ≥ 1000 °C on je jedina faza. Za množinski omjer 5 : 3, SmFeO_3 je dominantna faza do 1100 °C. Pri 1200 °C, dominantna je faza $\text{Sm}_3\text{Fe}_5\text{O}_{12}$, a pri 1300 °C $\text{Sm}_3\text{Fe}_5\text{O}_{12}$ je jedina opažena faza. Parametri hiperfinskih interakcija ^{57}Fe u SmFeO_3 i $\text{Sm}_3\text{Fe}_5\text{O}_{12}$ određeni su Mössbauerovom spektroskopijom.