



Metal Recovery and Preconcentration by Aminopolycarboxylic Acid modified Silica Surfaces

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ABSTRACT

This study focuses on the adsorption and preconcentration of various metals by silica gel surfaces modified with aminopolycarboxylic acids namely ethylenediaminetetraacetic acid or diethylenetriamine-pentaacetic acid. The adsorption performance of the studied materials was determined in mixed metal solutions and the adsorption isotherm studies were conducted for cobalt, nickel, cadmium, and lead. The results were modeled using various theoretical isotherm equations, which suggested that two different adsorption sites were involved in metal removal although lead showed clearly different adsorption behavior attributed to its lowest hydration tendency. Efficient regeneration of the adsorbents and preconcentration of metals was conducted with nitric acid. Results indicated that the metals under study could be analyzed rather accurately after preconcentration from both pure, saline and ground water samples.

KEYWORDS

Adsorption, Preconcentration, Water treatment, Metal removal, Salt water, Metal analysis.

INTRODUCTION

Toxic metals, even at very low concentrations, can cause serious environmental problems when released in the water bodies. Especially, metals are not degradable and easily accumulate in food chains. For example cadmium and lead have been stated to be the most hazardous elements to human health [1]. Moreover, rapidly moving industrialization increases the discharge of toxic metals into the environment [2]. Therefore, efficient removal of metals from the wastewater effluents as well as their accurate analysis from various matrices is highly important.

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There are various metal removal techniques including sorption (adsorption, ion-exchange), chemical precipitation, membrane filtration, coagulation and flocculation, flotation and electrochemical treatment [3]. Amongst the above methods adsorption offers high efficiency even at low concentrations, cost-effectiveness (depending on the type of adsorbent) and easy operation [4]. Therefore, many different kind of adsorbents have been applied for the metal removal. Among those activated carbon has been the most popular and used for example in the case transition metals [5]. Benefits of activated carbon are high surface area and variety of raw materials that can be used in its production. Since the beginning of this century, nanomaterials have been under intensive study for water purification due to their unique properties such as very high surface area. Nano-adsorbents for metal removal have been reviewed for example by Sharma *et al.* [4]. In order to obtain environmentally benign and low-cost adsorbents bio-based materials, such as bacteria, algae and fungi, are getting more and more attention [6]. Even though their usage is facing a lot of challenges, their utilization is suggested to become easier in the future. Finally, there exists a huge amount of synthetic [7] and natural [8] minerals, which have been extensively studied for metal adsorption. Most of these adsorbents for example zeolites and clays are inexpensive and usable also in larger scale applications. Furthermore, chemical modification of different adsorbents has become a common method in order to improve or otherwise tailor the properties of the adsorbents such as biomaterials [9] and nanosorbents [10].

In the case of divalent metal ions, adsorption with surfaces modified by chelating agents such as aminopolycarboxylic acids has been of interest in recent years [11]. From the studied materials silica gel has been found as appealing matrix for functionalization due to its high surface coverage of hydroxyl groups, easy availability, high surface area (around $600 \text{ m}^2 \text{ g}^{-1}$), and high thermal resistance. In our earlier studies silica gel was functionalized with Ethylenediaminetetraacetic Acid (EDTA) and Diethylenetriamine-Pentaacetic (DTPA) and produced adsorbents used for the removal of cobalt and nickel from aqueous solutions [12, 13]. More recently, EDTA has been used to modify graphene in order to remove nickel from the wastewater [14] and EDTA-modified magnetic chitosan used for the lead adsorption [15]. However, graphene is quite expensive material and chitosan not appropriate for the column experiments due to its swelling.

Besides the effective removal of metals from the water bodies accurate determination of trace amounts of metals in environmental samples is highly important. However, the analytical equipment such as Inductively Coupled Plasma-Mass Spectrometry (ICP-MS) or Optical Emission Spectrometry (ICP-OES) are very sensitive to sample matrix such as high concentration of salts [16]. These kind of matrices worsen the quantitation limits of metals remarkably [17]. Preconcentrating metals by chelating adsorbents is one of the most promising techniques to reach reliable results in metal analysis. Therefore, besides metal removal, EDTA and DTPA modified silica gels, due to their selectivity, high stability, and easy regeneration using acidic solutions, can be expected to be excellent adsorbents to be used for preconcentration of metals [12]. Moreover, some other aminopolycarboxylic acid based adsorbents have been earlier used successfully in preconcentration experiments. For example, trace elements have been determined from seawater by ICP-MS after pre-concentration using a column filled with iminodiacetic acid resin [18] and analysis of trace metals in seawater conducted using nitrilotriacetate resin [19]. Furthermore, in a very recent paper Cyclodextrin modified with EDTA was successfully used for the preconcentration of rare earth elements prior to analysis with ICP-OES [20].

The purpose of this study was to investigate the feasibility of EDTA or DTPA modified silica surfaces (EDSG and DTSG) for adsorption and preconcentration of various heavy metal cations including Cobalt (Co), Nickel (Ni), Cadmium (Cd), Lead (Pb), and Zinc (Zn) from aqueous solutions. The efficiency of studied materials was not

earlier tested in multimetal solutions from different matrices. Also, there was a lack of knowledge how these materials behave in the preconcentration studies. Therefore, unlike our earlier studies, the focus of this study was to apply these highly potential adsorbents for the removal of wider range of metals from different solution matrices and preconcentration of trace amounts of metals to improve their analysis accuracy.

MATERIALS AND METHODS

Materials and methods used in this study were selected based on the earlier findings. All the steps were conducted carefully avoiding the formation of harmful components and extra waste. The procedures conducted are described below.

Chemicals

All the chemicals used in this study were of analytical grade and used as received. Nitrate salts used for preparation of metal stock solutions were acquired from Sigma-Aldrich. Working solutions ranging from 1 to 800 mg/l (0.02 to 4 mmol/l) were made from the stock solutions. Adjustment of pH was made with 0.1 M Sodium hydroxide (NaOH) and 0.1 M Nitric acid (HNO₃). Multimetal solutions were prepared by at first adding acid in the flasks in order to avoid any precipitation and conducting adsorption experiments immediately with fresh solutions. Analysis of solutions before adsorption experiments confirmed that metals were in ionic form.

Modification and characterization of silica gels

EDSG and DTSG were synthesized by reacting EDTA- or DTPA-anhydrides with aminopropyl-modified silica gels in ethanol/acetic acid solution. The synthesis of modified surfaces followed the reported procedures [21] and more detailed information of the whole synthesis process can be found in our earlier publication [12]. The characterization of the products was conducted by elemental analysis, surface area and pore size analysis and zeta potential analysis and the properties of the studied materials are presented in Table 1.

Table 1. Properties of the modified silica gels

Adsorbents	Particle size [μm]	EDTA/DTPA [mmol/g]	Specific surface area [m^2/g]	Total pore volume [cm^3/g]	Point of zero-charge
EDSG	40-63	0.32	384	0.48	4.0
DTSG	40-63	0.23	328	0.41	4.0

Batch adsorption studies

The effective parameters such as adsorbent concentration, contact time, and pH were optimized in our earlier studies. As observed earlier the maximum metal adsorption was reached at pH 3. This value is close to the isoelectric points of both EDSG and DTSG. The used dose of adsorbent was 2 g/l and contact time 24 hours.

Batch adsorption experiments were conducted at ambient temperature. The sample tubes containing metal solution and the adsorbent were agitated on a rotary shaker. After experiment the adsorbent was separated from aqueous solution using 0.45 μm polypropylene syringe filter and the residual concentration of metal in the samples were analyzed by an Inductively Coupled Plasma Optical Atomic Emission Spectrometry (ICP-OES) model iCAP 6300 (Thermo Electron Corporation, USA). The adsorption capacities (q_e) (mg/g) of modified silica surfaces are calculated as follows:

$$q_e = \frac{(C_i - C_e)V}{M} \quad (1)$$

where C_i and C_e are the initial and the equilibrium concentrations of the metal ions, respectively (mg/l); while M (g) and V (l) represent the weight of the adsorbent and the volume of the solution, respectively.

Regeneration studies

The exhausted adsorbent containing the adsorbed metals was collected for regeneration. Initially the adsorbent was loaded by the metal ions by mixing 0.02 g of EDSG or DTSG with 0.02 l of 10 mg/l metals solution. After attaining the equilibrium the adsorbent was separated from the solution with centrifuge. Metal ions were eluted by mixing the adsorbent with 5 ml of 2 M HNO_3 . Effluents were collected and chemically analyzed for metal determination. The regeneration efficiency (%RE) of the adsorbent was calculated using eq. (2):

$$(\%RE) = \frac{q_r}{q_0} \times 100 \quad (2)$$

where q_0 and q_r are the adsorption capacity of original and regenerated adsorbent respectively.

Preconcentration studies

At first solutions spiked with 1 $\mu\text{g/l}$ of metals were prepared by pipetting 0.5 ml of 1 mg/l stock solutions (diluted from 100 mg/l standard solutions) in 500 ml flasks followed by dilution with ultrapure water. This solution was pumped with Watson Marlow peristaltic pump Sci-Q 323 through the column [minicolumns purchased from BioRad (EconoColumn, 0.7×10 cm)] filled with adsorbent with the flow rate of 0.5 ml/min. The volume of the adsorbent was approximately 0.75 ml. Additional rinsing was made with 20 mL of deionized water. The metal elution was conducted with 5 ml of 2 M or 3 M HNO_3 and the effluent used for metal analysis. 3% NaCl and Allard ground water were also used as matrices in order to confirm the preconcentration efficiency from the various surroundings.

Isotherms

To theoretically evaluate the adsorption processes of different cations a total number of seven different isotherm models were used (Table 2).

Shortly the Langmuir isotherm assumes that adsorption occurs at specific homogenous sites of the adsorbent without any interactions between the adsorbates and the Freundlich isotherm is applicable for heterogeneous surfaces [23]. The Sips and Redlich-Peterson isotherms are combinations of the Langmuir and Freundlich isotherms [24, 25]. Toth model is an empirical equation, which was derived to improve Langmuir model fittings at both low and high concentration limits and it is useful in modeling heterogeneous adsorption processes [26]. Dubinin-Redushevich isotherm is based on the potential theory and assumes a Gaussian energy distribution. Finally, Two-site Langmuir (BiLangmuir) isotherm containing four parameters assumes that the adsorbent surface has two divergent active sites with different affinities toward target compounds [27].

Table 2. Adsorption isotherms used in this study

	Equation	Parameters	Ref.
Langmuir	$q_e = \frac{q_{mL} K_L C_e}{1 + K_L C_e}$	q_{mL} = maximum ads. capacity K_L = affinity constant	[22, 23]
Freundlich	$q_e = K_F C_e^{n_F}$	K_F, n_F = Freundlich adsorption constants	[22, 23]
Sips	$q_e = \frac{q_{mS} (K_S C_e)^{n_S}}{1 + (K_S C_e)^{n_S}}$	q_{mS} = maximum ads. capacity K_S = affinity constant n_S = heterogeneity factor	[22, 24]
Redlich-Peterson	$q_e = \frac{q_{mRP} K_{RP} C_e}{1 + (K_{RP} C_e)^{n_{RP}}}$	Either same meanings than in the Sips equation or parameters without physical meaning	[22, 25]
Toth	$q_e = \frac{q_{mT} C_e}{(b_T + C_e^{n_T})^{1/n_T}}$	q_{mT} = maximum ads. capacity a_T = adsorptive potential constant n_T = Toth's heterogeneity factor	[22, 26]
Dubinin-Radushkevich	$q_e = q_m \exp\left(-b_{DR} \left(\ln\left(1 + \frac{1}{C_e}\right)\right)^2\right)$	$E = \frac{1}{\sqrt{2} B_{DR}}$ = adsorption energy $B_{DR} = \frac{b_{DR}}{(RT)^2}$	[22]
BiLangmuir	$q_e = \frac{q_{mBL1} K_{BL1} C_e}{1 + K_{BL1} C_e} + \frac{q_{mBL2} K_{BL2} C_e}{1 + K_{BL2} C_e}$	$q_{mBL1/2}$ = maximum ads. capacities $K_{BL1/2}$ = affinity constants	[27]

RESULTS AND DISCUSSION

In this study modified silica gels were used in the adsorption and preconcentration of various metals. The most important findings and discussion related are presented in this chapter.

Multimetal adsorption

In order to study metal adsorption properties of EDSG and DTSG multimetal solutions with various concentrations were prepared for batch adsorption studies. Table 3 shows that EDSG and DTSG were effective for the removal of divalent metals (as observed earlier) but failed in the removal of metallic oxyanions [Arsenic (As), Chromium (Cr)]. The partial removal of chromium, however, could be due to reduction of chromium to cationic form Cr^{3+} by EDTA or DTPA. Based on these results it was suggested that adsorption occurred through the surface chelating groups, which are able to form stable complexes with cationic metal ions. Based on the results Co, Ni, Cd, and Pb were selected for the further studies.

Table 3. Adsorption efficiency of EDSG and DTSG in mixed metal solutions

	pH	[mg/l]	As	Cd	Co	Cr	Cu	Ni	Pb	Zn
EDSG	3	0.1	1.9	98.9	95.6	10.3	96.4	97.0	100.0	95.0
	3	0.5	0.0	98.5	95.6	9.0	96.4	96.1	99.2	95.3
	3	1	0.0	99.0	97.0	9.4	97.7	96.4	99.1	97.5
	3	10	0.0	68.5	68.4	30.6	8.9	98.4	73.5	97.9
	4	0.1	0.0	99.1	97.0	89.7	91.1	98.8	100.0	93.4
	4	0.5	0.0	99.2	97.8	50.5	97.9	99.2	98.8	98.1
	4	1	0.0	99.1	97.8	14.9	96.9	98.4	98.6	97.6
DTSG	3	0.1	0.0	94.3	95.2	0.0	91.2	75.6	84.9	93.6
	3	0.5	0.0	97.2	92.1	7.8	98.2	76.4	97.6	96.3
	3	1	0.0	96.9	78.8	7.4	99.8	69.6	99.1	89.1
	3	10	0.0	60.1	60.0	2.4	9.8	97.7	16.8	90.4
	4	0.1	0.0	97.7	92.9	97.2	91.0	90.9	68.7	96.0
	4	0.5	0.0	98.0	94.8	61.5	97.1	91.0	95.2	97.5
	4	1	0.0	98.2	96.5	20.8	98.1	91.6	96.9	98.4

Adsorption isotherms

Experimental adsorption isotherms were measured for Co, Ni, Cd, and Pb. Isotherm models were fitted by the non-linear regression using MATLAB. Theoretical calculations included the most commonly applied Langmuir and Freundlich isotherms, but also five additional models including the Sips, Redlich-Peterson, Toth, Dubinin-Radushkevich, and BiLangmuir. Notice that Table 4 is showing concentrations of metals in mmol/g instead of mg/g for the sake of the easier comparison.

Table 4. Adsorption isotherm parameters for metal adsorption by EDSG

Type of metal		$q_{m,exp}$ [mmol/g]	q_{mL} [mmol/g]	K_L [l/mmol]			R^2
Langmuir	Co	0.304	0.278	54.14			0.937
	Ni	0.333	0.299	66.61			0.914
	Cd	0.279	0.245	76.92			0.937
	Pb	0.316	0.306	107.4			0.970
Freundlich	Co	0.304		0.273	5.131		0.953
	Ni	0.333		0.307	5.575		0.934
	Cd	0.279		0.273	4.711		0.938
	Pb	0.316		0.315	5.985		0.794
Sips	Co	0.304	0.372	11.19	0.449		0.986
	Ni	0.333	0.385	19.16	0.468		0.978
	Cd	0.279	0.315	22.28	0.519		0.984
	Pb	0.316	0.299	118.3	1.202		0.972
Redlich-Peterson	Co	0.304	0.278	115.6	0.880		0.994
	Ni	0.333	0.307	142.8	0.890		0.987
	Cd	0.279	0.265	151	0.878		0.993
	Pb	0.316	0.309	114.6	0.981		0.972
Toth	Co	0.304	0.411	736.5	3.231		0.989
	Ni	0.333	0.416	754.0	2.974		0.981
	Cd	0.279	0.346	490.0	2.750		0.988
	Pb	0.316	0.303	100.0	0.925		0.970
Dubinin-Radushkevich	Co	0.304	0.283	0.0489	7.67		0.961
	Ni	0.333	0.309	0.0448	8.02		0.956
	Cd	0.279	0.259	0.0448	8.02		0.974
	Pb	0.316	0.321	0.0373	8.79		0.938
BiLangmuir	Co	0.304	0.184	138.3	0.154	1.613	0.997
	Ni	0.333	0.206	175.3	0.155	2.051	0.992
	Cd	0.279	0.171	189	0.140	2.146	0.996
	Pb	0.316	0.289	119.9	0.047	0.748	0.974

Based on the results in Table 4 and Figure 1 the BiLangmuir isotherm was most applicable to represent the adsorption processes of all the metals with quite high correlation coefficients (results for DTSG not shown here). This indicated that the surface was composed of two different kinds of active sites having different affinities towards target cations. Similar observations were done in the case of Co and Ni adsorption on EDSG and DTSG in our earlier studies [12]. Later those two different adsorption sites were attributed to different pH dependent speciations of the immobilized EDTA and DTPA groups [28].

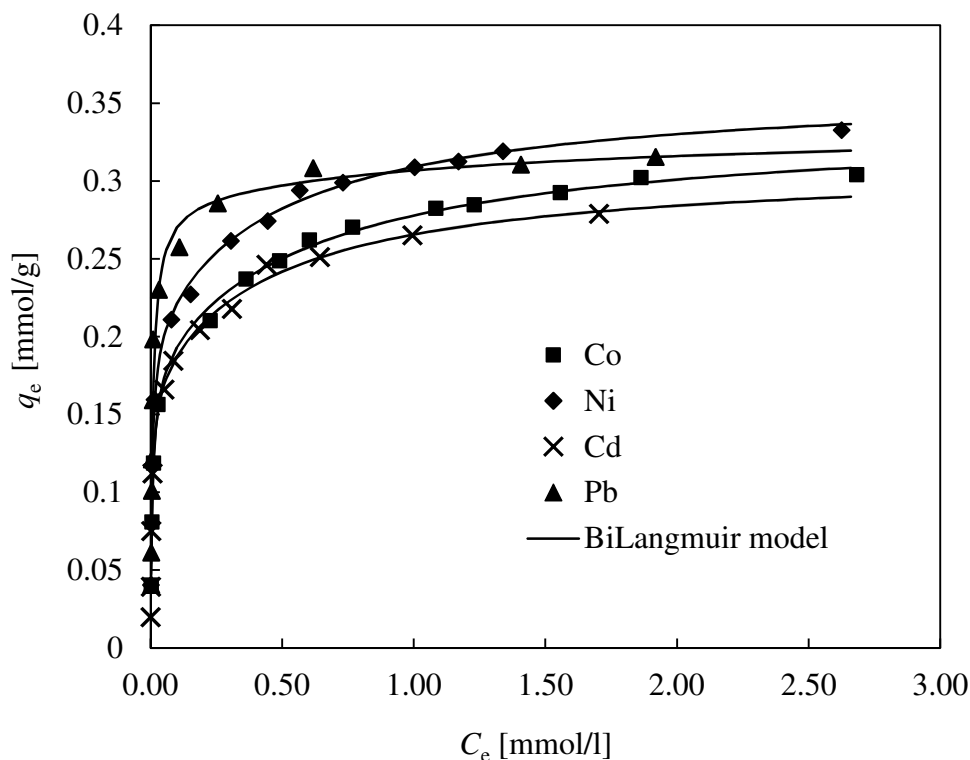


Figure 1. Adsorption isotherms for EDSG

It was noticed that the shapes of the experimental adsorption isotherms for Pb were clearly different compared to isotherms of other metals. Also, BiLangmuir model suggested that most of the active sites for Pb binding were similar. Generally, Pb has the lowest hydration number (it is weakly hydrated) compared to other studied metals, which presumably makes it more easily attached by the surface groups. This is supported by the higher binding energy values of Pb evaluated by the Dubinin-Raduskevich model (Tables 4 and S1). On the other hand, it should be noted that based on the stability constant values ($\log K$) of metal chelates under concern (for EDTA – Ni: 20.11, Pb: 19.71, Co: 18.16, and Cd: 18.1, for DTPA – Ni: 22.25, Cd: 21.15, Pb: 20.95 and Co: 20.95) Ni should have the highest binding energies on both EDSG and DTSG. This discrepancy has been observed earlier and is most likely related to immobilization of chelating agents and the weakest hydration tendency of Pb [29].

Generally the binding energy values and other isotherm parameters related to surface affinity towards target compounds ($\log K$ -values) were higher for DTSG than for EDSG, which is in accordance with the higher stability constants of metal DTPA-chelates compared to corresponding chelates with EDTA. Especially, Pb seemed to have the highest attraction toward DTSG surface. For further confirmation Figure 2 shows that Pb was best adsorbed also in multimetal solutions containing the same molar amount of each metal. Ni was the second best adsorbed followed by Cd and Co.

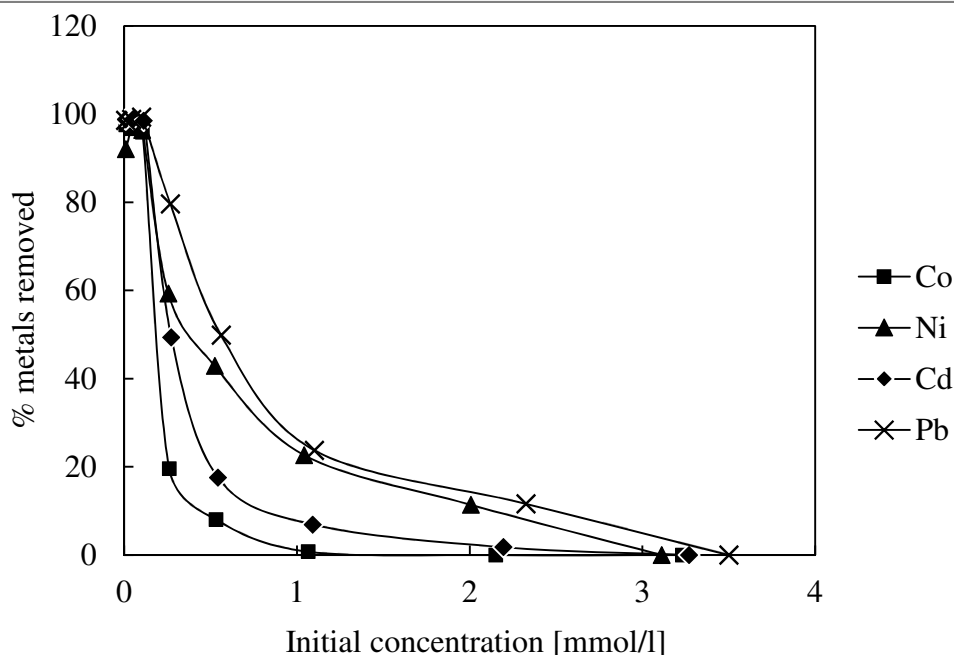


Figure 2. Metal removal by DTSG in the mixed metal solution as a function on initial concentration

Regeneration of the adsorbents

In order to evaluate the technical applicability of the adsorbents towards real samples containing variety of different metals adsorption/desorption experiments were conducted using multimetal systems. The aim was to clarify if the adsorbent is capable of simultaneous and efficient adsorption and desorption of various metal cations. Regeneration was conducted with 2 M HNO₃ and the results are presented in Table 5.

Table 5. The regeneration efficiency of EDSG and DTSG surfaces

Metal	Adsorption capacity of EDSG			Adsorption capacity of DTSG		
	Before regeneration [mg/g]	After 4 regenerations [mg/g]	Efficiency [%]	Before regeneration [mg/g]	After 4 regenerations [mg/g]	Efficiency [%]
Co	2.44	2.37	97.2	2.34	1.92	82.1
Ni	4.38	4.08	93.3	4.13	3.84	92.8
Cd	3.80	3.71	97.7	4.61	4.38	95.1
Pb	4.41	4.39	99.5	4.40	4.33	98.5

The results show that nitric acid is regenerating the adsorbed metal cations from EDSG with efficiencies up to 99.5% and from DTSG with efficiencies up to 98.5% in four consecutive regeneration processes. These results also support the higher binding energies between metals and surface bound DTPA-groups than those between metals and EDTA-groups. In the case of DTSG better regeneration could have been obtained with more concentrated nitric acid.

Preconcentration studies

Preconcentration of metals is highly important in order to obtain reliable analysis results of trace amounts of metals from the various solution matrices. In this study metals were preconcentrated from pure, simulated ground water, and saline solutions. The sample matrices included single metal solutions, mixed metal solutions, mixed metal solutions with 3% NaCl and mixed metal solutions in Allard ground water. All samples

were spiked with 1 µg/l of metals under study. The results are collected in Table 6. Firstly, it can be seen that the determination limits even in pure water were remarkably higher than the amounts determined after preconcentration step. In addition, the present of salt increased the limit of determination notable, especially in the case of Ni. Generally, preconcentration was quite successful with recoveries up to 99.4% for both EDSG and DTSG expect for Cd in mixed metal solutions. In the case of ground water matrix especially Ni and Cd were effectively preconcentrated and analyzed.

Table 6. Results of preconcentration studies

Solution	Determination limit in water [µg/l]	Real concentration [µg/l]	Determined after preconcentration using EDSG [µg/l] [%]	Determined after preconcentration using DTSG [µg/l] [%]
Single-metal				
Co	5.2	1.00	0.99 (99.4)	1.06 (94.5)
Ni	2.5	1.00	1.06 (94.5)	1.19 (80.6)
Cd	1.9	1.00	1.15 (84.6)	1.01 (99.4)
Pb	12.4	1.00	0.91 (91.0)	0.91 (90.7)
Mixed metal				
Co	5.2	1.00	0.98 (98.1)	1.17 (83.4)
Ni	2.5	1.00	1.04 (96.4)	1.08 (92.4)
Cd	1.9	1.00	1.40 (60.0)	1.33 (66.6)
Pb	12.4	1.00	0.97 (97.0)	1.01 (99.1)
Mixed metal in 3% NaCl				
Co	10.2	1.00	1.01 (99.1)	1.11 (88.6)
Ni	7.5	1.00	0.98 (98.5)	1.02 (98.5)
Cd	3.2	1.00	1.66 (33.8)	1.63 (36.7)
Pb	21.8	1.00	0.97 (97.2)	0.98 (98.2)
Mixed metal in ground water				
Co	-	1.00	-	0.82 (82.2)
Ni	-	1.00	-	1.01 (99.0)
Cd	-	1.00	-	0.96 (96.3)
Pb	-	1.00	-	0.82 (82.2)
Mixed metal in 3% NaCl				
Cd	3.2	1.00	-	0.77 (77.0)
Co	10.2	1.00	-	0.76 (76.5)
Eu	22.7	1.00	-	0.81 (80.7)
Fe	94.7	1.00	-	1.12 (88.0)
Mn	28.8	1.00	-	0.92 (91.9)
Ni	7.5	1.00	-	1.25 (74.6)
Pb	21.8	1.00	-	1.01 (99.1)
Ti	42.7	1.00	-	0.57 (57.3)

To explore the preconcentration properties of functionalized silica gels further, DTGS was used to preconcentrate eight different metals from a simulated seawater sample. Besides Co, Ni, Cd and Pb, preconcentration was successful also in the case of Europium (Eu), Iron (Fe), and Manganese (Mn). Especially, also rare earth elements (Eu) could be analyzed more precisely after preconcentration step with functionalized silica gels. On the other hand, almost half of the titanium was not concentrated, which might be attributed its very high stability constant with DTPA ($\log K = 23.05$) [30].

CONCLUSION

The amounts of harmful heavy metals are directly affecting to the quality of waters thus making the removal of them highly important. In the present study the metal removal

properties of two modified silica-based adsorbents were tested. According to the results both EDTA- modified (EDSG) and DTPA- modified (DTSG) silica gels were efficient adsorbents for all the investigated metal cations. According to the adsorption modeling studies the BiLangmuir model was the most illustrative to simulate the metal adsorption phenomena except in the case of Pb. This indicated that the studied adsorbents had at least two different sites with different functional groups for metal binding. The major advantage of the studied adsorbents was that both could be regenerated with nitric acid for subsequent use. Therefore nitric acid was also found as effective eluent for metals in preconcentration studies. Obtained results were rather promising indicating a possibility to analyze metals at trace concentrations in pure, saline, and ground water samples after preconcentration.

NOMENCLATURE

$%RE$	regeneration efficiency	[%]
b_T	Toth adsorptive potential constant	[l/mmol or l/mg]
C_e	equilibrium concentration	[mmol/l or mg/l]
C_i	initial concentration	[mmol/l or mg/l]
E	Dubinin-Radushkevich adsorption energy	[kJ/mol]
$K_{BL1/2}$	BiLangmuir affinity constants	[l/mmol or l/mg]
K_F	Freundlich adsorption constant	[-]
K_L	Langmuir affinity constant	[l/mmol or l/mg]
K_{RP}	Redlich-Peterson affinity constant	[l/mmol or l/mg]
K_S	Sips affinity constant	[l/mmol or l/mg]
$\log K$	stability constant	[-]
M	mass of adsorbent	[g]
n_F	Freundlich adsorption constant	[-]
n_{RP}	Redlich-Peterson heterogeneity factor	[-]
n_S	Sips heterogeneity factor	[-]
n_T	Toth's heterogeneity factor	[-]
q_e	equilibrium adsorption capacity	[mmol/g or mg/g]
q_L	Langmuir maximum ads. capacity	[mmol/g or mg/g]
$q_{mBL1/2}$	BiLangmuir maximum ads. capacities	[mmol/g or mg/g]
q_{mDR}	Dubinin-Radushkevich maximum ads. capacity	[mmol/g or mg/g]
q_{mT}	Toth maximum ads. capacity	[mmol/g or mg/g]
q_o	adsorption capacity of fresh adsorbent	[mmol/g or mg/g]
q_{RP}	Redlich-Peterson maximum ads. capacity	[mmol/g or mg/g]
q_r	adsorption capacity of regenerated adsorbent	[mmol/g or mg/g]
q_S	Sips maximum ads. capacity	[mmol/g or mg/g]
V	volume of the solution	[l]

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