



# Evaluation of the risk of occupational exposure to antineoplastic drugs in healthcare sector: part I – medical gloves

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Antineoplastic drugs (ADs) are essential tools in cancer treatment, but their cytotoxicity poses a risk to workers involved in their handling. In a hospital environment fundamental strategies for minimising exposure involve proper use of safety cabinets and closed-circuit transfer devices, along with personnel training and increased awareness of risks. However, medical gloves remain the first line of defence. In this respect the evaluation of glove materials and best choices can improve hospital safety management and prevent potential hazards and long-term consequences. The aim of this study was to assess contamination of gloves in samples taken from AD administration and preparation units of nine Italian hospitals and to raise awareness of the importance of evaluating chemico-physical properties of gloves. Our findings show that 33 % of the analysed gloves were positive for at least one AD, with contaminations ranging from 0.6 to 20,729 µg/cm<sup>2</sup>. We proposed the *alert glove values* (AGVs) for each AD as a limit value for contamination assessment and good practice evaluation. Our findings also point to multiple AD contamination (43 % of positive findings in preparation units), calculated as total AGV (AGV-T), and confirm that gloves should be replaced after 30 min of AD handling, based on cumulative permeation and area under the curve (AUC), to maintain safety and limit dermal exposure.

KEY WORDS: alert glove values; glove contamination; glove permeation

Just considering the healthcare sector, 12.7 million healthcare workers in the European Union (EU) (57 % of whom are nurses) are exposed to hazardous medicinal products (HMPs) (1) at work, antineoplastic drugs (ADs) in particular. Ample and conclusive scientific evidence illustrates that many HMP substances have carcinogenic, mutagenic, and reprotoxic effects (2). In addition, over 30 years of research point to higher cancer mortality among healthcare workers than the general population (3–5), and two to three times higher risk of malignancies and miscarriage in day-hospital nurses responsible for handling HMPs (6–8).

In June 2019, the European Parliament and Council issued the third revision of the so called Carcinogen and Mutagens Directive (CMD) 2004/37/EC (9) to recognise and prioritise for the first time this important issue for healthcare workers and patients exposed to HMPs. In 2020, the European Commission conducted a study and consultation to further amend the CMD (5, 10, 11), which resulted in the last revision (Directive 2022/431/EU) (12) in March 2022 to be adopted by national laws in all EU member states by 5 April 2024. The Directive extends its scope to include category 1A and 1B carcinogenic, mutagenic, and reprotoxic substances listed by the

EU Classification, Labelling and Packaging (CLP) Regulation (EC) 1272/2008 (13). Following this revision, the EU commissioned new guidelines for the safe management of HMPs (14), based on which, the European Trade Union Institute (ETUI) published a list of HMPs (15).

To prevent occupational exposure to ADs, healthcare personnel is required to have their risk assessed. As a matter of fact, the EU regulatory hierarchy of control stipulates that personal protective equipment is the last of the safety levels to be implemented, giving fundamental priority to measures that lie upstream of the problem. So, the revised Directive 2022/431 recommends that workers exposed to HMPs must receive specific training to prevent the risk of adverse health effects. Furthermore, carcinogen, mutagen, or reprotoxic substances must be manufactured and used in closed systems corresponding to those used in healthcare industry, since it is often not technically possible to replace or substitute ADs. These closed systems include biological safety cabinets, containment isolators, and closed system transfer devices (CSTDs). As for CSTDs, the Cochrane review (16) concludes that “the evidence is too uncertain to conclude that there are differences in exposure or

financial benefits between CSTD plus safe handling versus safe handling alone". Some advances were made in recent years in the field of AD compounding robotics, but the final steps are still handled by the hospital personnel, and scientific evidence (17, 18) confirms that contamination can still be found on prepared doses and on the gloves of operators. Furthermore, the increasing number of new treatment procedures, such as Hyperthermic IntraPERitoneal Chemotherapy (HIPEC), which involves filling the abdominal cavity with high concentration drug solutions and is performed by surgeons in the operating room, creates new risk scenarios which require particular attention.

To minimise risk, the occupational safety approach consists of a combination of occupational hygiene control methods, which follow a specific hierarchy. Specifically, environmental and biological monitoring are useful tools to identify contamination trends and corrective measures and to increase operators' awareness. Until today, several studies (19–21) have reported ADs in urine samples of hospital personnel who prepare and administer them. Dermal absorption is considered a major exposure pathway (22) and can occur by direct contact with the drugs (manipulation of contaminated packaging and/or pharmacological solutions in intravenous bags) or indirect contact (touching of contaminated surfaces and/or biological fluids). In this context, wipe sampling of exposed surfaces helps to monitor the potential risk of dermal contact, whereas biological monitoring provides valuable information only in critical exposure situations (23, 24).

The choice of appropriate medical gloves is critical: the lower their permeability, the better (25). The most common medical glove materials that have replaced vinyl in AD handling are chloroprene and nitrile – a synthetic rubber copolymer made by combining acrylonitrile and butadiene (26). The latter account for 72 % of the total glove market and are anticipated to dominate it even more by 2030 (27–28).

However, nitrile gloves seem to vary in quality, even within batches of the same producer, which can result in substantial differences in their permeation rate (PR), breakthrough detection time (BDT), and breakthrough time (BT), as reported by some authors (29–34). The main factors associated with the observed variations concern their polymer properties (such as polymer thickness and uniformity, area density, modulus and tensile strength, carboxylation of the base polymer and volume fraction) and composition (acrylonitrile content, inorganic fillers, extractable oil and oily plasticiser content). These characteristics are often not declared by producers, nor are detailed permeation data, which makes the selection of proper gloves difficult. In addition, even when permeation data are available, standardised quality control tests run by producers do not satisfactorily predict permeation, which limits the use of chemical compatibility charts for the selection of the most suitable glove. Therefore, to facilitate the choice, some authors have proposed indicators such as cumulative permeation, calculated by multiplying permeation rate and the time passed after the breakthrough time (29), which indicates the mass of substance

that has passed through the glove during exposure, or Phalen's area under the permeation curve (AUC) (35), which further focuses on exposure time and is best used to compare different glove materials at different times (36).

The aim of our study was to evaluate the contamination of 30 ADs on outer surfaces of gloves in Italian hospitals and propose a new index, which we have termed *alert glove value* (AGV), based on the 95<sup>th</sup> percentile of contamination values. In addition, the cumulative permeation and the AUC of commonly used nitrile gloves was evaluated as a tool to facilitate the selection and use of nitrile gloves when handling ADs.

## MATERIALS AND METHODS

### Sample collection and preparation

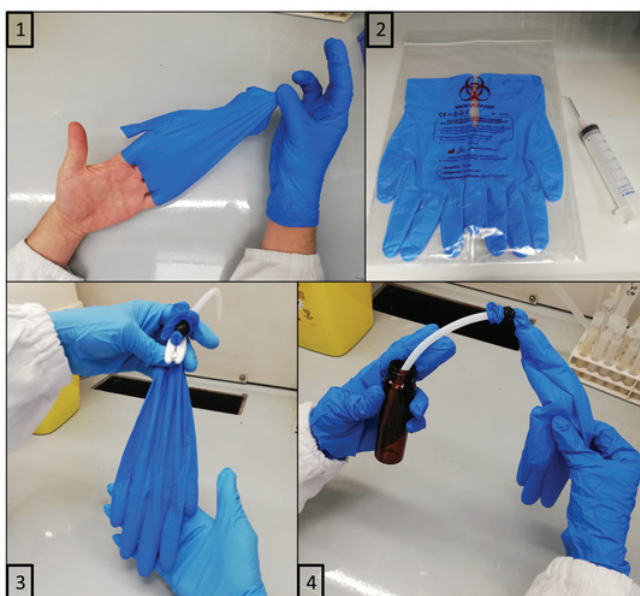
To evaluate AD contamination, we collected 174 pairs of medical nitrile gloves from the preparation (89 pairs) and administration (85 pairs) units of nine Italian hospitals, each handling more than 20,000 treatments a year. Hospital staff had received all necessary training and been kept abreast with the use of safety equipment and closed-system devices, research updates, emergency care protocols, and specific cleaning.

During sampling, the AD preparation and administration staff were instructed to remove used gloves (by turning them inside out) and collect them every 30 min. The average thickness of the gloves ranged between 0.05 and 0.12 mm. Each pair of gloves was then stored in a separate transport bag and sent to the laboratory for analysis.

Each glove was first inspected for the presence of punctures, and then filled with 40 mL of a 50:50 (v/v) mass spectrometry-grade water-methanol desorbing solution (both components purchased from Biosolve Chimie SARL, Dieuze, France). The gloves were then sealed with plastic clips and agitated for 30 s to obtain an exhaustive AD extraction. The extract was then transferred to a 60 mL glass vial and placed in a Genevac EZ-2 personal solvent evaporator (Genevac Ltd, Ipswich, UK) until completely dry. The dried sample was resuspended with 2 mL of desorbing solution containing the internal standard and transferred into a 2 mL glass vial through a 0.2 µm GHP Acrodisc 13-mm filter (Pall Corporation, New York, USA) (Figure 1).

### Analytical methods

For calibration we used pharmaceutical preparations instead of analytical standards to get a more accurate response of the compound, taking into account the variability of analyte signals in the presence of excipients. The drug products dacarbazine, daunorubicin, docetaxel, doxorubicin, epirubicin, etoposide, idarubicin, iphosphamide, irinotecan, melphalan, methotrexate, paclitaxel, topotecan, vinblastine, vincristine, vinorelbine, and 5-fluorouracil were purchased from Teva Pharmaceutical Industries



**Figure 1** Nitrile glove sample collection (panels 1 & 2) and extraction procedure (panels 3 & 4)

Ltd. (Petah Tiqwa, Israel). Cyclophosphamide was obtained from Baxter (Deerfield, IL, USA), mitomycin C, pemetrexed, carboplatin, cisplatin, cytarabine, and gemcitabine (GEM) from Accord Healthcare Inc. (Durham, NC, USA), oxaliplatin from Sun Pharmaceutical Industries Ltd. (Milan, Italy), busulfan from American Reagent Inc. (Shirley, NY, USA), fotemustine from Les Laboratoire Servier (Suresnes, France), raltitrexed from Pfizer Italia S.r.l. (Milan, Italy), vindesine from EG S.P.A (Milan, Italy), 5-azacytidine from Zentiva (Prague, Czech Republic), and tamoxifen from Merck KGaA (Darmstadt, Germany).

The analyses were carried out on a Shimadzu Nexera X2 liquid chromatography system coupled with a Shimadzu LCMS 8050 triple quadrupole mass spectrometer equipped with an electrospray ionisation (ESI) source (Shimadzu Corp., Kyoto, Japan). Liquid chromatography took two separate runs, one on a Cortecs® UPLC

T3 (2.1×50 mm, 1.6 µm particle size) (Waters Corporation, Milford, MA, USA) and the other on an Agilent® Poroshell 120 HILIC-Z (2.1×100 mm, 2.7 µm particle size) (Agilent Technologies, Santa Clara, CA, USA) as described in detail earlier (37, 38). We added trofosfamide (MedChemExpress EU, Sollentuna, Sweden) as internal standard, and the two chromatographic runs were performed in sequence thanks to the automated switch of the Shimadzu CTO-20AC valve program.

A sample was considered positive for a drug if the value was above the methods' limit of quantification (LOQ).

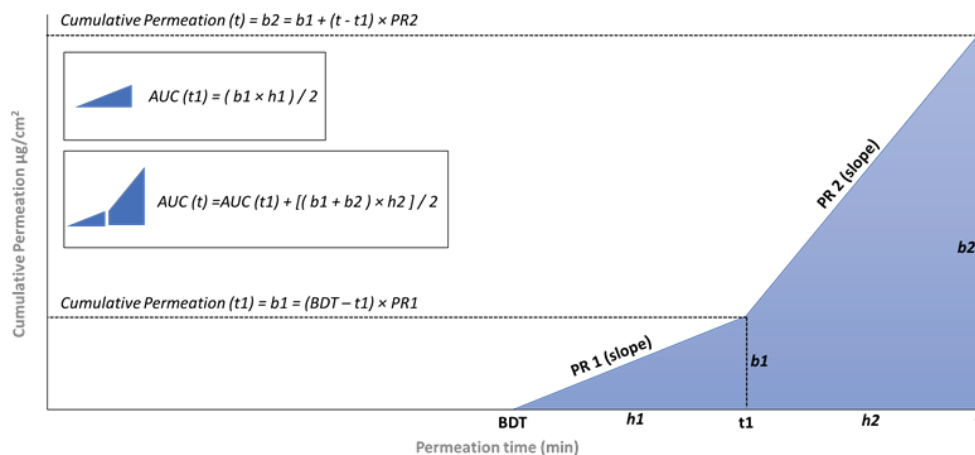
### Determination of the alert glove value

The alert glove value (AGV) that we propose as a limit value for external glove contamination corresponds to the 95<sup>th</sup> percentile of the distribution of concentrations observed for each AD. It was calculated using Excel (Microsoft Office 365, Microsoft, Redmond, USA). Considering the difference in terms of exposure between administration and preparation units, we proposed two respective AGVs –  $AGV_{Adm}$  and  $AGV_{Prep}$ , – calculated from the analysis of the data obtained for the two roles separately. Furthermore, we summed up the quantities detected for every AD on each glove in order to evaluate the impact of a exposure to multiple ADs, and calculated the corresponding AGV, expressed as total AGV (AGV-T).

### Cumulative permeation and area under the curve

Exposure of at-risk hospital personnel was evaluated from Phalen's AUC (36). The permeation rate (PR) and breakthrough detection time (BDT) for 5-fluorouracil, cyclophosphamide, carboplatin, etoposide, iphosphamide, and carmustine were extrapolated from Oriyama et al. (39). Cumulative permeation and the AUC at the time of exposure  $t$  were calculated for 0.05 mm thick nitrile gloves, using respective equations 1 and 2, as follows:

$$\text{Cumulative permeation } (t) = (BDT - t_1) \times PR1 + (t - t_1) \times PR2 \text{ (ng cm}^{-2}\text{)} \quad [1]$$



**Figure 2** Calculation of the cumulative permeation and area under the curve at different time points. AUC – area under the curve;  $b_1$  – cumulative permeation ( $t_1$ );  $b_2$  – cumulative permeation ( $t$ ); BDT – breakthrough detection time;  $PR_1$  – permeation rate ( $t_1$ );  $PR_2$  – permeation rate ( $t$ )

$$AUC(t) = \frac{b1 \times h1}{2} + \frac{[b1+b2] \times h2}{2} \quad (\text{ng min cm}^{-2}) \quad [2]$$

where:  $b1 = (t1 - BDT) \times PR1$ ;  $b2 = b1 + (t - t1) \times PR2$ ;  $h1 = t1 - BDT$ ;  $h2 = t - t1$ .

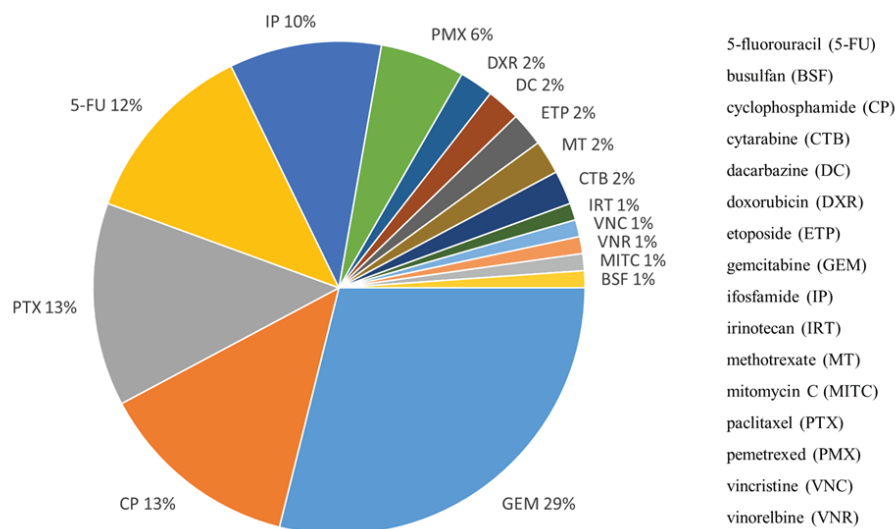
The AUC equation was modified to take into account variation in permeation rates with time by adding trapezoid surface sections to Phalen's triangular AUC (36), as shown in Figure 2, and by replacing breakthrough time with breakthrough detection time (BDT) to gain a more accurate idea of real dermal exposure. Namely, breakthrough time (BT) is the time at which permeation rate surpasses  $10 \text{ ng}/(\text{min cm}^2)$  as recommended by the American Society of Testing and Materials (ASTM) (33), whereas BDT is the time of the first analyte (AD in this case) detection and is more in line with the European Biosafety Network recommendation of  $0.1 \text{ ng}/\text{cm}^2$  (40) and the "as low as reasonably achievable" (ALARA) principle.

## RESULTS AND DISCUSSION

Of the 174 pairs of analysed nitrile gloves, 58 pairs were positive for at least one AD, 43 of which originated from preparation units, with contaminations ranging from 0.6 to  $20,729 \text{ pg}/\text{cm}^2$ . Of the 30 drugs we tested the gloves for, seven can be found in concentrations which surpass the proposed  $100 \text{ pg}/\text{cm}^2$  limit for a total of 31 times.

Figure 3 shows that, out of the 90 positive findings, contaminations with gemcitabine (26 pairs), cyclophosphamide (12 pairs), paclitaxel (12 pairs), 5-fluorouracil (11 pairs), iphosphamide (9 pairs), and pemetrexed (5 pairs) were the most common.

Tables 1 and 2 show AD contamination and AGVs (expressed as  $\text{pg}/\text{cm}^2$ ), whereas Table 3 shows AGV-Ts and related data for administration and preparation units. The AGVs were greater than the instrumental LOQ for 5-fluorouracil in administration units and for 5-fluorouracil, gemcitabine, cyclophosphamide, paclitaxel, iphosphamide, pemetrexed, and carboplatin in preparation units.



**Figure 3** Prevalence of positive tests to antineoplastic drugs on collected nitrile gloves

Preparation units seem to involve higher contamination, not only because of higher drug concentrations and frequency of use, but also for the presence of different pharmaceutical forms, such as powdered drugs, which involve higher risk of contamination.

Figure 4 shows the calculated cumulative permeation and AUC for 0.05 mm thick nitrile gloves, and Figure 5 shows how carmustine permeation drops with glove thickness. These findings confirm that gloves should be replaced every 30 min when handling ADs, especially if their thickness is not greater than 0.05 mm. Thicker gloves are strongly recommended in preparation units, since both cumulative permeation and AUC strongly decrease with glove thickness. As several studies report (41–48), a significant factor for glove contamination with ADs in preparation units is direct contact with the external surface of a vial and/or primary packaging, which can reach as high as  $344 \text{ ng}$  for iphosphamide,  $69,800 \text{ ng}$  for cyclophosphamide,  $272 \text{ ng}$  for gemcitabine,  $37 \text{ ng}$  for cisplatin,  $15,000 \text{ ng}$  for methotrexate,  $18,000 \text{ ng}$  for 5-fluorouracil,  $794 \text{ ng}$  for carboplatin, and  $1,890 \text{ ng}$  for etoposide. In response to these reports, some manufacturers have shrink-wrapped drug vials and managed to reduce contamination by a factor between 1.5 and 2.0 (49).

Concurrently, high surface contaminations can be encountered by the staff of administration units inside hospital wards, where accidental AD spills and biological fluids of treated patients can cause surface contamination, which can be encountered in 48 % of wipe samples (50, 51) and reach concentrations of  $4.784 \text{ }\mu\text{g}/\text{cm}^2$  (52).

Some authors (45, 53, 54) have already reported high AD glove contamination with cyclophosphamide ( $69,819 \text{ ng}/\text{pair}$ ), 5-fluorouracil ( $140,000 \text{ ng}/\text{pair}$ ), gemcitabine ( $2.4 \text{ ng}/\text{cm}^2$ ), and methotrexate ( $1,632 \text{ ng}/\text{pair}$ ) in particular, suggesting possible AD spread within the pharmacy, posing a risk of indirect contamination for healthcare operators (55).

**Table 1** Glove contamination and calculated alert glove values (AGVs) in AD administration units expressed as pg/cm<sup>2</sup>

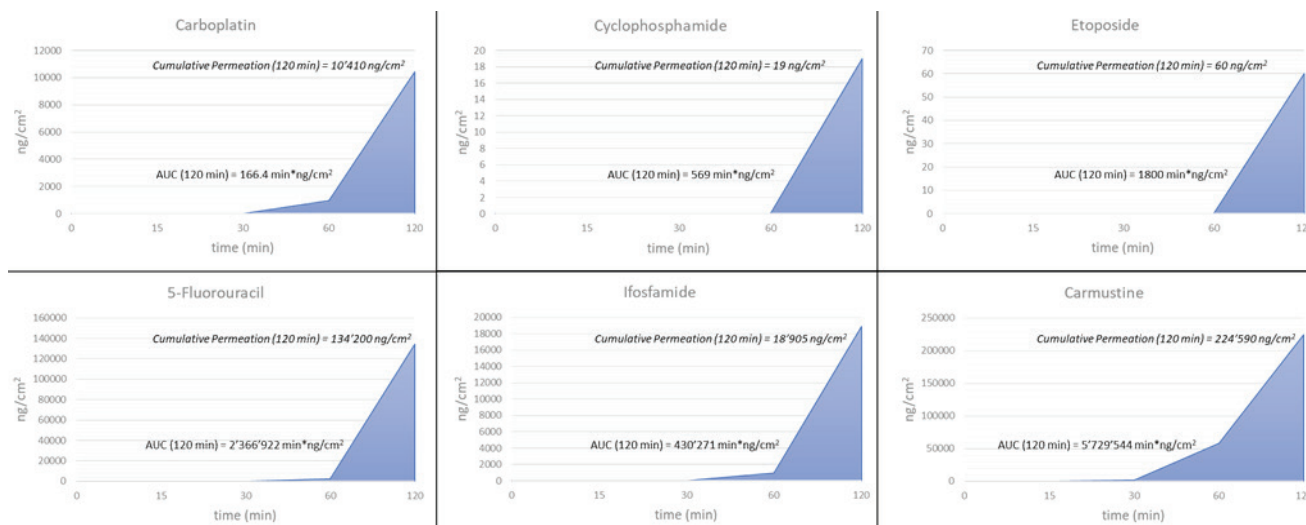
| Administration unit |                     |   |   |   |   |  |                           |
|---------------------|---------------------|---|---|---|---|--|---------------------------|
|                     | Positive gloves (N) | Gloves with contamination >100 pg/cm <sup>2</sup> (N) | Average contamination (pg/cm <sup>2</sup> ) | Highest contamination (pg/cm <sup>2</sup> ) | 90 <sup>th</sup> percentile (pg/cm <sup>2</sup> ) | AGV <sub>Adm</sub> (95 <sup>th</sup> percentile) (pg/cm <sup>2</sup> ) | LOQ (pg/cm <sup>2</sup> ) |
| 5-FU                | 5                   | 2   | 784   | 3244  | <LOQ  | 3.3  | 0.15                      |
| GEM                 | 3                   | 1   | 496   | 1385  | <LOQ  | <LOQ   | 0.28                      |
| IRT                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.06                      |
| CP                  | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.03                      |
| DXR                 | 1                   | 0   | 7   | 8   | <LOQ  | <LOQ   | 0.12                      |
| DC                  | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.04                      |
| EPI                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.11                      |
| ETP                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.21                      |
| MT                  | 1                   | 0   | 5   | 5   | <LOQ  | <LOQ   | 0.02                      |
| PTX                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.19                      |
| DTX                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 2.59                      |
| TMX                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.08                      |
| TPT                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.03                      |
| VNC                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.16                      |
| VNB                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.44                      |
| VNR                 | 1                   | 0   | 16  | 16  | <LOQ  | <LOQ   | 0.06                      |
| FTM                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.04                      |
| MITC                | 1                   | 0   | 2   | 2   | <LOQ  | <LOQ   | 0.02                      |
| IDC                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.62                      |
| IP                  | 4                   | 0   | 23  | 52  | <LOQ  | <LOQ   | 0.04                      |
| CTB                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.06                      |
| MP                  | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.18                      |
| BSF                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.09                      |
| PMX                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.09                      |
| RTX                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.08                      |
| VND                 | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 5.71                      |
| 5-AZ                | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.70                      |
| CisPt               | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 29.58                     |
| CarboPt             | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 2.73                      |
| OxaliPt             | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ   | 0.35                      |

LOQ – instrumental limits of quantification for each substance. 5-FU – 5-fluorouracil; BSF – busulfan; CP – cyclophosphamide; CarboPt – carboplatin; CisPt – cisplatin; OxaliPt – oxaliplatin; CTB – cytarabine; DC – dacarbazine; DNR – daunorubicin; DTX – docetaxel; DXR – doxorubicin; EPI – epirubicin; ETP – etoposide; GEM – gemcitabine; FTM – fotemustine; IDC – idarubicin; IP – iphosphamide; IRT – irinotecan; MP – melphalan; MT – methotrexate; MITC – mitomycin C; PTX – paclitaxel; PMX – pemetrexed; TMX – tamoxifen; RTX – raltitrexed; TPT – topotecan; VNB – vinblastine; VNC – vincristine; VND – vindesine; VNR – vinorelbine

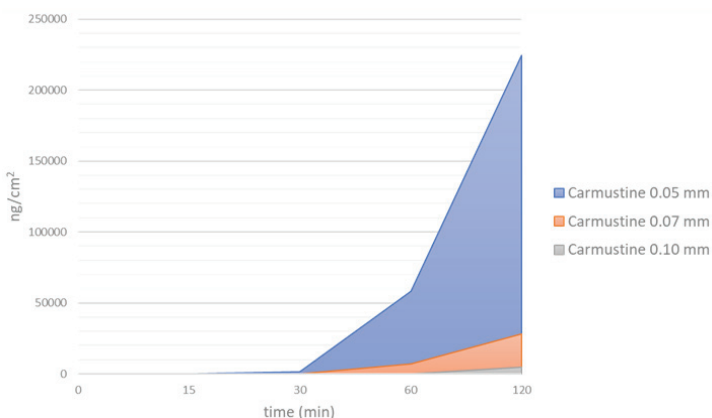
**Table 2** Glove contamination and calculated alert glove values (AGVs) in AD preparation units expressed as pg/cm<sup>2</sup>

| Preparation unit | Positive gloves (N) | Gloves with contamination >100 pg/cm <sup>2</sup> (N) | Average contamination (pg/cm <sup>2</sup> ) | Highest contamination (pg/cm <sup>2</sup> ) | 90 <sup>th</sup> percentile (pg/cm <sup>2</sup> ) | AGV <sub>Prep</sub> (95 <sup>th</sup> percentile) (pg/cm <sup>2</sup> ) | LOQ (pg/cm <sup>2</sup> ) |
|------------------|---------------------|---|---|---|---|---|---------------------------|
| 5-FU             | 6                   | 3   | 3667  | 20729                                       | <LOQ  | 13.6  | 0.15                      |
| GEM              | 23                  | 10  | 1292  | 12767                                       | 163.6   | 1985.2  | 0.28                      |
| IRT              | 1                   | 0   | 36  | 36  | <LOQ  | <LOQ  | 0.06                      |
| CP               | 12                  | 3   | 319   | 2934  | 13.8  | 40.6  | 0.03                      |
| DXR              | 1                   | 0   | 39  | 39  | <LOQ  | <LOQ  | 0.12                      |
| DC               | 2                   | 0   | 7   | 7   | <LOQ  | <LOQ  | 0.04                      |
| EPI              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.11                      |
| ETP              | 2                   | 0   | 35  | 56  | <LOQ  | <LOQ  | 0.21                      |
| MT               | 1                   | 0   | 50  | 50  | <LOQ  | <LOQ  | 0.02                      |
| PTX              | 12                  | 5   | 170   | 487   | 34  | 97.8  | 0.19                      |
| DTX              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 2.59                      |
| TMX              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.08                      |
| TPT              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.03                      |
| VNC              | 1                   | 0   | 46  | 46  | <LOQ  | <LOQ  | 0.16                      |
| VNB              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.44                      |
| VNR              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.06                      |
| FTM              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.04                      |
| MITC             | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.02                      |
| IDC              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.62                      |
| IP               | 5                   | 1   | 84  | 395   | <LOQ  | 0.6   | 0.04                      |
| CTB              | 2                   | 1   | 2602  | 5190  | <LOQ  | <LOQ  | 0.06                      |
| MP               | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.18                      |
| BSF              | 1                   | 0   | 18  | 18  | <LOQ  | <LOQ  | 0.09                      |
| PMX              | 5                   | 4   | 421   | 1175  | <LOQ  | 19.3  | 0.09                      |
| RTX              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.08                      |
| VND              | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 5.71                      |
| 5-AZ             | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.70                      |
| CisPt            | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 29.58                     |
| CarboPt          | 6                   | 1   | 0   | 414   | <LOQ  | 11.2  | 2.73                      |
| OxaliPt          | 0                   | 0   | 0   | 0   | <LOQ  | <LOQ  | 0.35                      |

LOQ – instrumental limits of quantification for each substance. 5-FU – 5-fluorouracil; BSF – busulfan; CP – cyclophosphamide; CarboPt – carboplatin; CisPt – cisplatin; OxaliPt – oxaliplatin; CTB – cytarabine; DC – dacarbazine; DNR – daunorubicin; DTX – docetaxel; DXR – doxorubicin; EPI – epirubicin; ETP – etoposide; GEM – gemcitabine; FTM – fotemustine; IDC – idarubicin; IP – iphosphamide; IRT – irinotecan; MP – melphalan; MT – methotrexate; MITC – mitomycin C; PTX – paclitaxel; PMX – pemetrexed; TMX – tamoxifen; RTX – raltitrexed; TPT – topotecan; VNB – vinblastine; VNC – vincristine; VND – vindesine; VNR – vinorelbine



**Figure 4** Calculated cumulative permeation and area under the curve (AUC) for carboplatin, cyclophosphamide, etoposide, 5-fluorouracil, iphosphamide, and carmustine after 120 min of exposure (assuming 0.05 mm glove thickness)



**Figure 5** Comparison of carmustine permeation curves between nitrile gloves of different thickness

In this respect, we would also like to point out another important factor which contributes to glove permeation. Literature data show that 5-fluorouracil, cyclophosphamide, iphosphamide, and gemcitabine, which are used in greater quantities (56, 57), have low molecular weight (MW) (130, 261, 261, and 263 Da, respectively), and which, according to Oriyama et al. (39), increases the glove permeation rate. Besides low molecular weight, these and other authors point to a possible influence of other chemico-physical properties, such as high drug lipophilia (high logarithm of octanol-water partition coefficient, Log P) (39), which is still controversial (58), topological polar surface area, and hydrogen bond donor capacity(59).

As expected, the reported data on carmustine (Figure 5) confirm a direct correlation between glove thickness and permeation. Greater glove thickness or area density increases the breakthrough time (time before a chemical passes the barrier) and decreases the permeation rate (volume passing through a membrane) (34, 39, 60).

It is also important to remember that even when each AD is kept under a limit such as AGV, this does not rule out a cumulative

effect from multiple exposure. This is why simultaneous evaluation of multiple AD contamination (such as AGV-T) should be fundamental. The data in Table 3 show a non-negligible cumulative exposure, especially in preparation units, where nearly half the positive gloves had multiple contaminations.

## CONCLUSION

This study was focused on the risk posed by improper choice or use of medical gloves while handling ADs. We have taken this further by proposing AGV limit values and the evaluation of permeation risk for nitrile gloves.

Not all nitrile gloves provide equal chemical resistance to ADs, and their selection should be based on more than the usual information about thickness, tensile strength, and elongation at break, as these may in some cases poorly indicate permeation. Improved barrier performances can also be associated with higher area density, higher acrylonitrile content, higher carboxylation, lower

**Table 3** Cumulative AD contamination and total alert glove values (AGV-T) for administration and preparation units

|  | Administration<br>(pg/cm <sup>2</sup> ) | Preparation<br>(pg/cm <sup>2</sup> ) |
|--|---|--------------------------------------|
| Positive gloves (N)  | 15                                      | 44                                   |
| Average cumulative contamination (pg/cm <sup>2</sup> )       | 369                                     | 1503                                 |
| Highest cumulative contamination (pg/cm <sup>2</sup> )       | 3279                                    | 33518                                |
| Cumulative 70 <sup>th</sup> percentile (pg/cm <sup>2</sup> ) | <LOQ                                    | 150                                  |
| AGV-T (95 <sup>th</sup> percentile) (pg/cm <sup>2</sup> )    | 123                                     | 3422                                 |

polymer variation (improved uniformity), lower cumulative permeation, and AUC. These predictors should be included in future glove evaluations to reduce variability in performance and improve their quality. Some manufacturers have already proposed new ways to characterise gloves based on new instruments and surface characterisation techniques, such as skeletal density, rubber surface area, and glove surface topography (61).

In conclusion, the selection and use of gloves should rely on the following principles: i) favour gloves that meet performance standards and provide information on permeation rate, breakthrough time, and degradation; ii) favour thicker gloves, as they generally provide greater protection, except if thickness affects handling (in some situations, double-gloving may be recommended); iii) when data are available, calculate the AUC for the substance under consideration; iv) workers should be trained to inspect gloves prior to and during use; v) gloves should be replaced every 30 min during AD handling; vi) gloves should be replaced immediately after damage or spillage; vii) hands should be washed after glove removal to eliminate potential traces of ADs; and viii) use proposed limit values, such as AGVs, to improve occupational safety and AD contamination control.

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## Ocjena rizika od profesionalne izloženosti antineoplastičnim lijekovima putem osobne zaštitne opreme u zdravstvenom sektoru: dio I. – medicinske rukavice

Antineoplastični lijekovi (AD) imaju raširenu i ključnu primjenu u liječenju karcinoma, ali zbog svoje citotoksičnosti predstavljaju rizik za zdravstvene radnike koji njima rukuju. U bolničkom okružju osnovne strategije za smanjenje izloženosti obuhvaćaju pravilnu primjenu zatvorenih sustava za rukovanje i prijenos tih lijekova te obuku osoblja i povećanje svijesti o rizicima. Ipak, prva crta obrane i dalje su medicinske rukavice. U tom smislu, ocjena materijala rukavica i izbor onih najboljih može unaprijediti sigurnost i spriječiti moguće opasnosti i dugoročne posljedice. Cilj je ovog istraživanja bio ocijeniti onečišćenje uzoraka rukavica uzetih nakon pripreme i primjene antineoplastičnih lijekova u devet talijanskih bolnica te ukazati na važnost ocjene fizikalno-kemijskih svojstava takvih rukavica. Pokazalo se da je 33 % analiziranih rukavica bilo pozitivno na barem jedan antineoplastični lijek, a onečišćenje se kretalo u rasponu od 0,6 do 20,729 pg/cm<sup>2</sup>. Naš novi parametar, koji smo nazvali kritične vrijednosti rukavica (*izv. alert glove values*, krat. AGV), izračunan za svaki pojedini antineoplastični lijek kao 95. percentil, može dobro poslužiti za usporedbu ocjena onečišćenja. Naši rezultati također upozoravaju na onečišćenje s više antineoplastičnih lijekova odjednom (43 % pozitivnih uzoraka u pripremnim jedinicama), koje je izračunano kroz ukupni AGV, te na potrebu da se rukavice zamijene 30 minuta nakon rukovanja antineoplastičnim lijekom s obzirom na kumulativnu propusnost i površinu ispod krivulje kako bi se sačuvala sigurnost i ograničila izloženost putem kože.

KLJUČNE RIJEČI: *alert glove values*; AGV; propusnost; kontaminacija