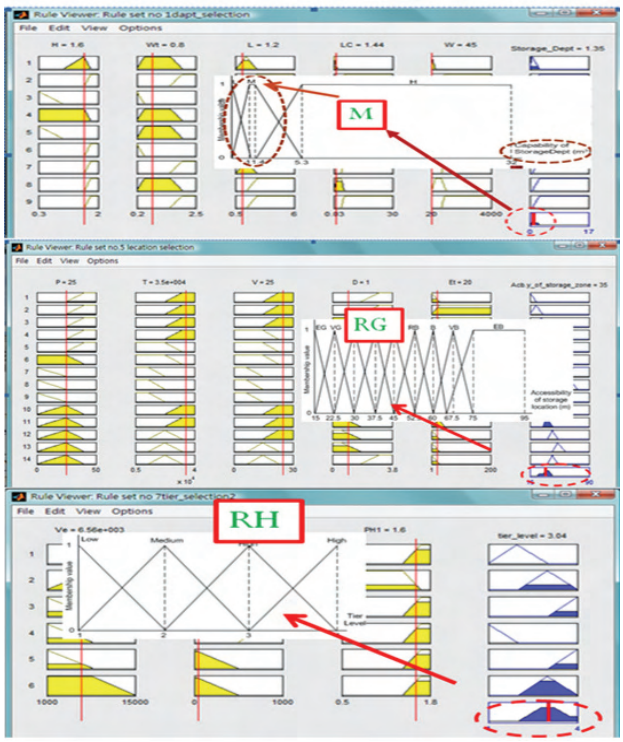

Fig. 6. The fuzzy inference diagram obtained with the MATLAB Fuzzy Logic Toolbox

and material handling cost. FSAS enables the warehouse operators to perform put-way decision: (i) real-time decision support data with different query dimensions (ii) mimicking the warehouse manager to provide recommendation for SLAP.

Further research on enhancing the fuzzy rules generation is considered to improve the accuracy in assignment suitable storage location. The generation of fuzzy rules and the membership functions is currently defined by the experts. As the database is well developed for the put-away process in the DCAM, this is eligible to provide overview on the past performance of the warehouse. A scientific way like association rule could be employed to discover the hidden knowledge from the database for SLAP instead of only converting the knowledge into the system from human.

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