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Fig. S1. Photograph of the experimental set-up for banana drying: a) forced convection, b) natural convection single slope solar dryer and c) open sun drying

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Table S1. Uncertainty analysis during drying experiment of red banana

Parameter	Range	Uncertainty value
K type thermocouple	-270 to 1250 °C	±0.05
J type thermocouple	0 to 750 °C	±0.03
Air velocity	0 to 5 m/s	±0.14
Relative humidity of air	0 to 100 %	±0.14
Moisture quantity	0 to 1000 g	±0.001
Global solar radiation	0 to 1650 W/m ²	±5.77
Moisture diffusivity	-0.0 to 3.02 m ² /s	±0.42
Activation energy	0.0 to 2.05 kJ/mol	±0.18
Drying rate	0.002 to 0.24 kg/s	±0.08

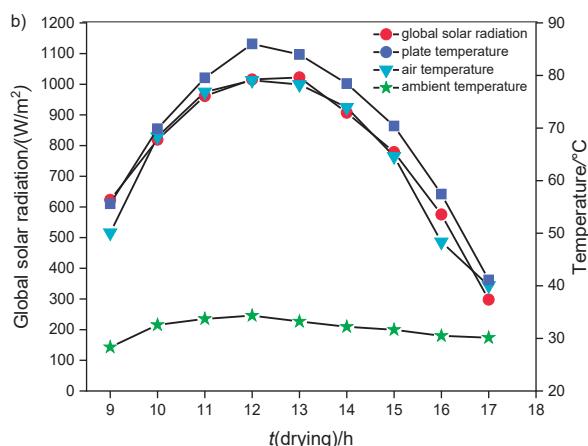
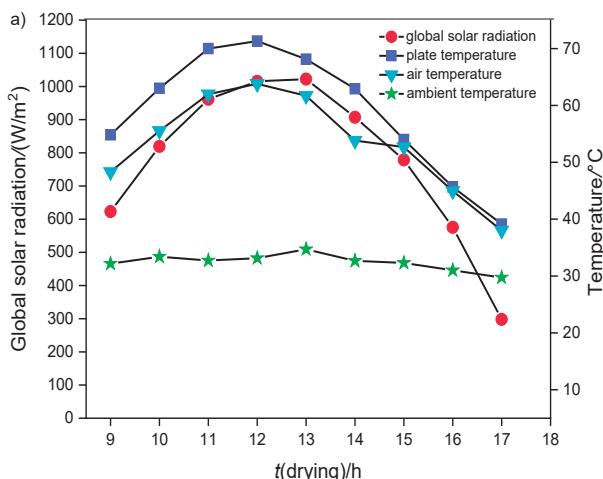
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Fig. S2. Variation of solar radiation, ambient temperature, drying air temperature, absorber plate temperature with the drying time of the samples: a) natural convection dryer and b) forced convection dryer

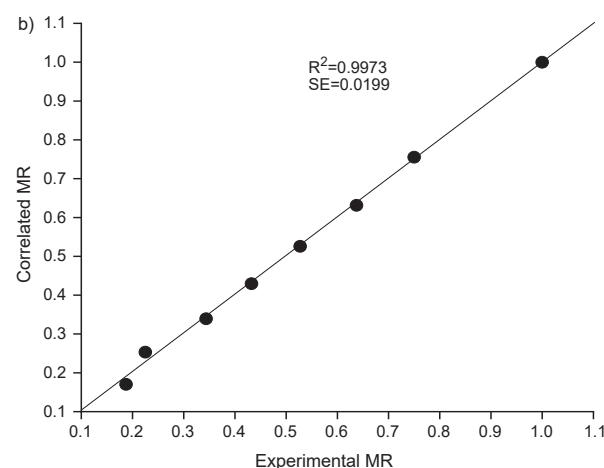
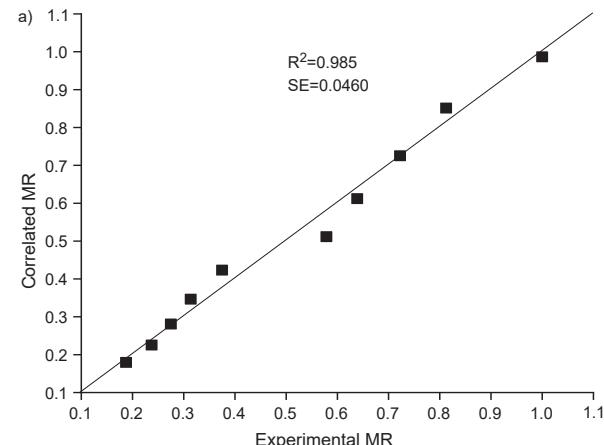
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Fig. S3. Parity plot for experimental moisture ratio (MR) vs correlated moisture ratio: a) natural convection dryer and b) forced convection dryer