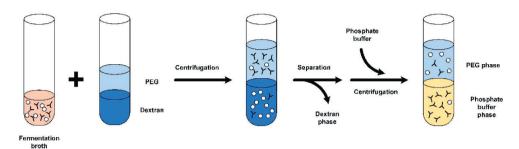
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EXTRACTION/BACK-EXTRACTION METHOD



PRECIPITATION/DISSOLUTION METHOD

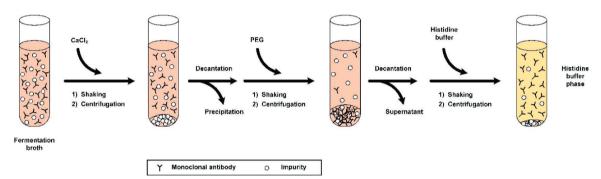


Fig. S1. Purification step of the extraction/back-extraction and precipitation/dissolution methods

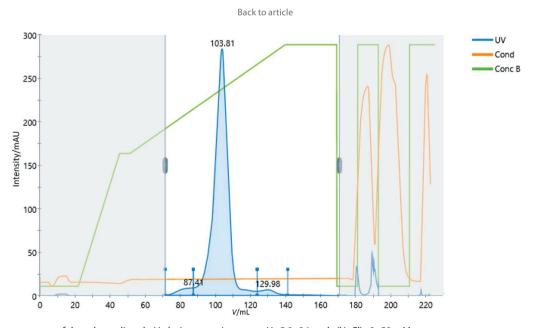


Fig. S2. Chromatogram of the salt-mediated pH elution experiment at pH=5.0-9.1 and c(NaCl)=0-50 mM

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Pareto chart of standardized effects; Variable: Yield/% 2**(3-0) design; Mean square residual=4.68001

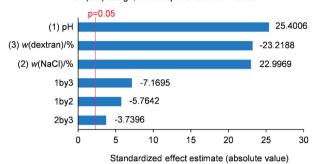


Fig. S3. Pareto chart of the effects of different factors on adalimumab yield during extraction in the PEG-dextran system

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